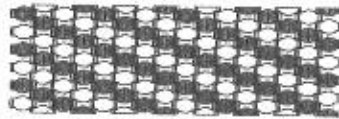
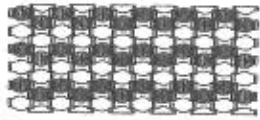
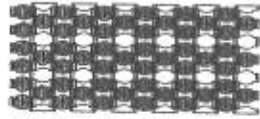
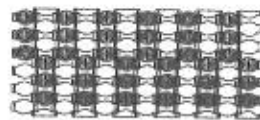


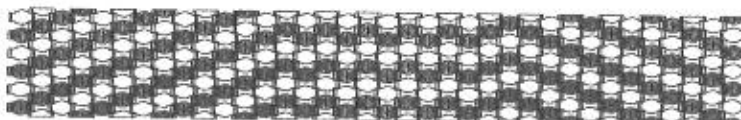
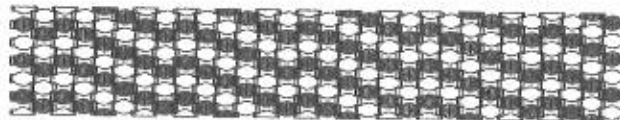
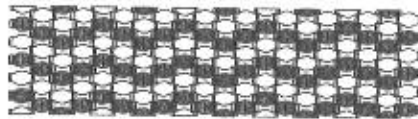
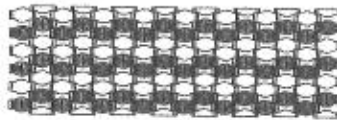
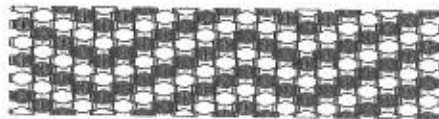


Catalog

SPEEDY KORN

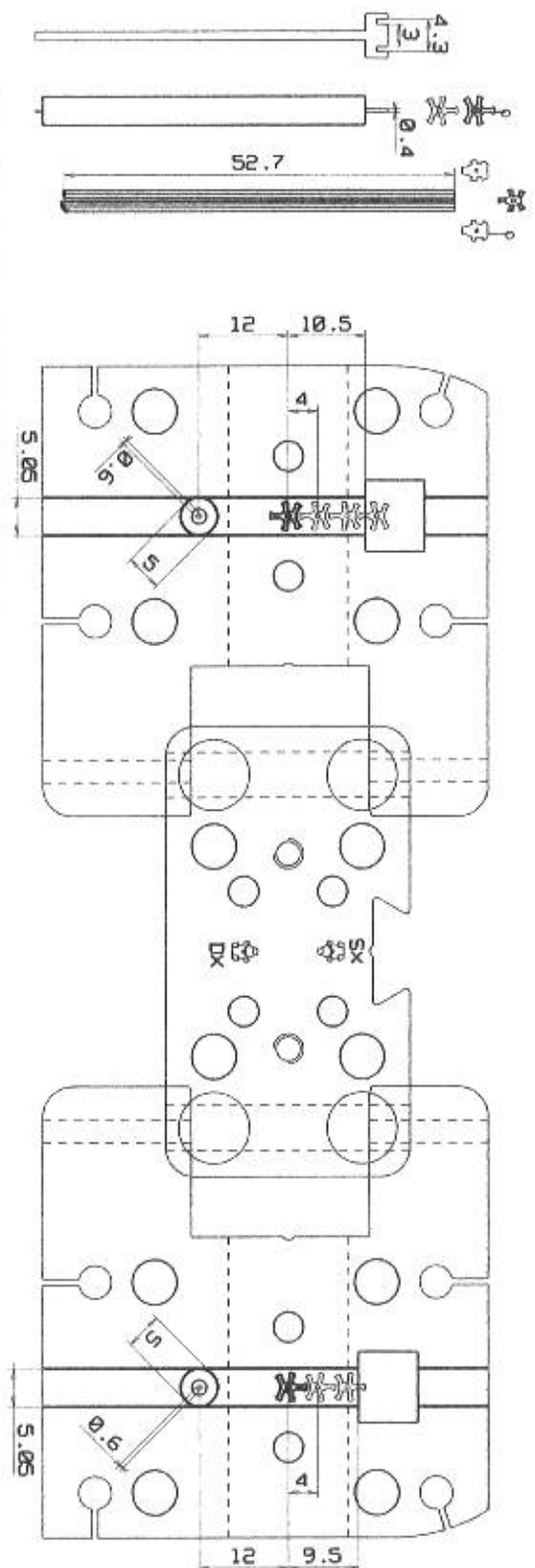


DOPPIO STAMPO

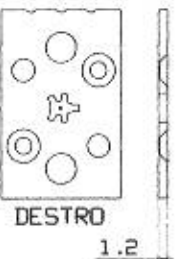
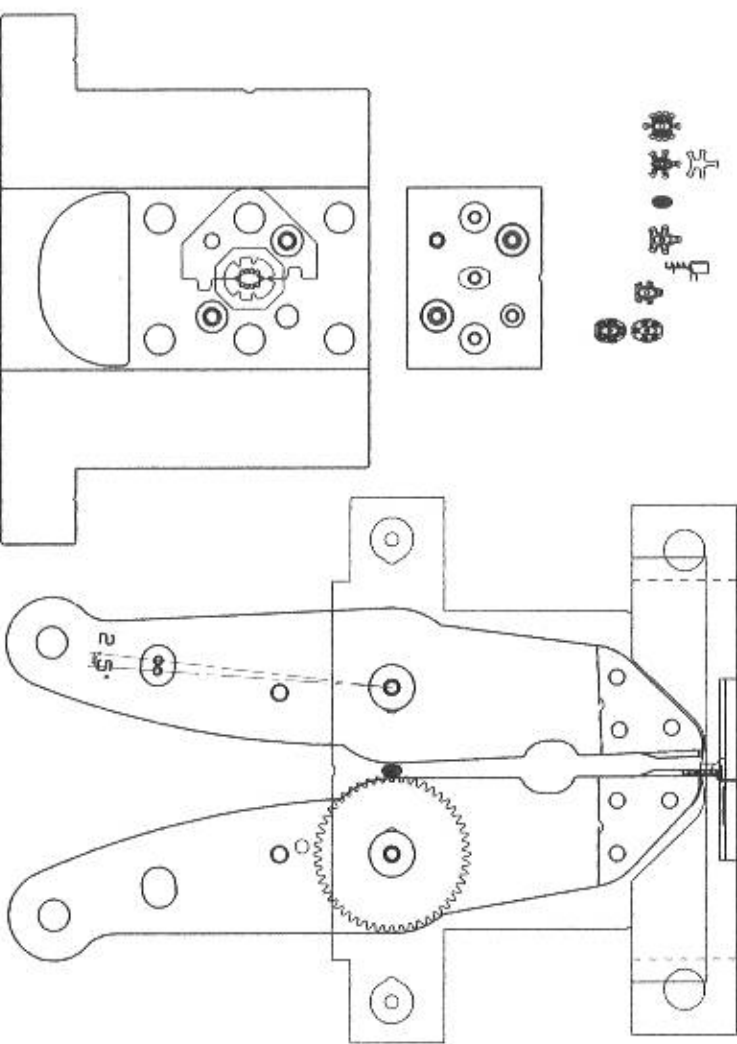


OVALE 1,50 X 2,60 5 PETALI SK M01

Materiale	Peso specifico (g/ cm3)	Superficie tranciato (mm2)	Spessore lastra (mm)	Volume Tranciato (mm3)	Passo Catena (mm)	Peso tranciato (g)	Pezzi / metro	Peso (g)/ metro	Pcs / min	Prod. (g/h)
Material	Specific Weight	Cut surface	Strip Thickness	Cut volume	Chain Step	Cut Weight	Pcs / meter	Weight / meter	Pcs / min	Prod. (g/h)
Bronzo (Bronze) 8%	7,40	5,90	0,10	0,590	0,80	0,0044	1250,00	5,46	122,00	31,96
Ottone Brass	8,40	5,90	0,10	0,590	0,80	0,0050	1250,00	6,20	122,00	36,28
Cu	8,90	5,90	0,10	0,590	0,80	0,0053	1250,00	6,56	122,00	38,44
Bronzo (Bronze) 14%	8,90	5,90	0,10	0,590	0,80	0,0053	1250,00	6,56	122,00	38,44
Ag 925	10,37	5,90	0,10	0,590	0,80	0,0061	1250,00	7,65	122,00	44,79
Ag	10,50	5,90	0,10	0,590	0,80	0,0062	1250,00	7,74	122,00	45,35
Pt	21,40	5,90	0,10	0,590	0,80	0,0126	1250,00	15,78	122,00	92,42
Au 14Kt - 585	13,04	5,90	0,10	0,590	0,80	0,0077	1250,00	9,62	122,00	56,32
Au 18Kt - 750	15,54	5,90	0,10	0,590	0,80	0,0092	1250,00	11,46	122,00	67,11
Au 21Kt - 875	17,10	5,90	0,10	0,590	0,80	0,0101	1250,00	12,61	122,00	73,85
Au 22Kt - 917	17,82	5,90	0,10	0,590	0,80	0,0105	1250,00	13,14	122,00	76,96
Au 24Kt	19,25	5,90	0,10	0,590	0,80	0,0114	1250,00	14,20	122,00	83,14



SK M01 OVALE 1.50x2.60 5 PETALI



DESTRO

1.2

TRASFERTI LATERALE DESTRO

CATENA OVALE 1.5x2.6 A 5 PETALI
RETTANGOLI LEGGERMENTE BOMBATI
STAMPATA O LISCIA
FORO INTERNO $\varnothing$ 0.60

NASTRO 5.0x0.10

PASSO NASTRO 4.0

PASSO CATENA 0.75

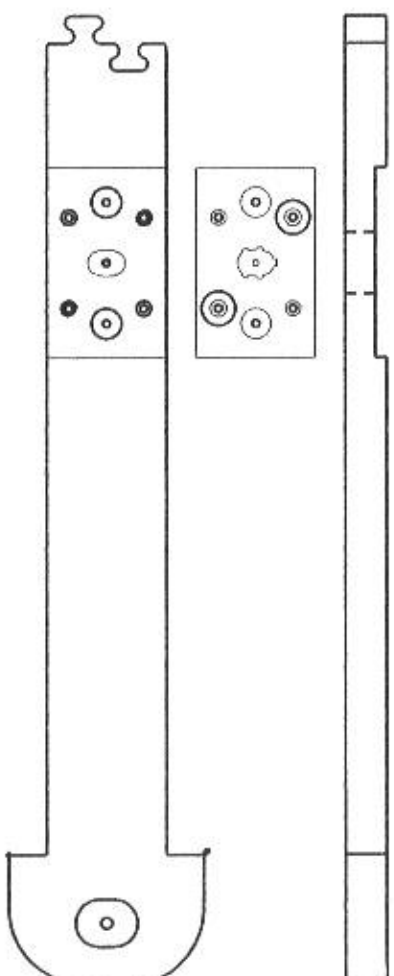
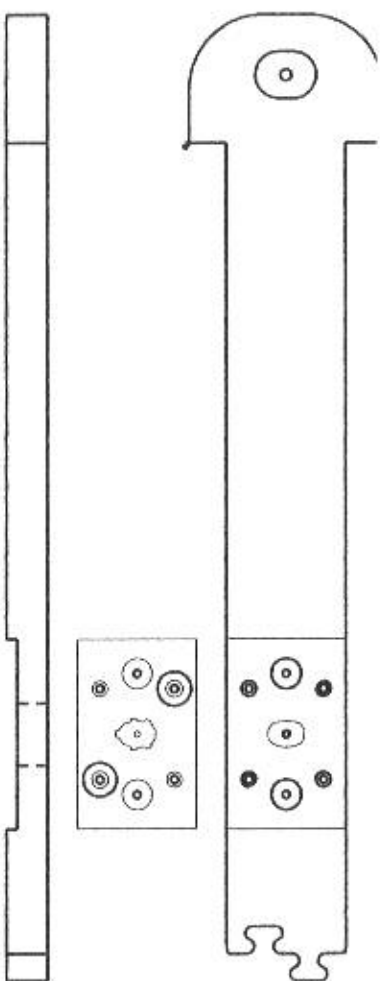
RESA 30%

MASSA TRACCIATINO 0.59

1 DX
1 SX

OVALE 170X320 SK M06 5 PETALI

Materiale	Peso specifico (g/ cm3)	Superficie tranciato (mm2)	Spessore lastra (mm)	Volume Tranciato (mm3)	Passo Catena (mm)	Peso tranciato (g)	Pezzi / metro	Peso (g)/ metro	Pezzi / min	Prod. (g/h)
Material	Specific Weight	Cut surface	Strip Thickness	Cut volume	Chain Step	Cut Weight	Pcs / meter	Weight / meter	Pcs / min	Prod. (g/h)
Bronzo (Bronze) 8%	7,40	7,50	0,10	0,750	0,93	0,0056	1075,27	5,97	122,00	40,63
Ottone Brass	8,40	7,50	0,10	0,750	0,93	0,0063	1075,27	6,77	122,00	46,12
Cu	8,90	7,50	0,10	0,750	0,93	0,0067	1075,27	7,18	122,00	48,86
Bronzo (Bronze) 14%	8,90	7,50	0,10	0,750	0,93	0,0067	1075,27	7,18	122,00	48,86
Ag 925	10,37	7,50	0,10	0,750	0,93	0,0078	1075,27	8,36	122,00	56,93
Ag	10,50	7,50	0,10	0,750	0,93	0,0079	1075,27	8,47	122,00	57,65
Pt	21,40	7,50	0,10	0,750	0,93	0,0161	1075,27	17,26	122,00	117,49
Au 14Kt - 585	13,04	7,50	0,10	0,750	0,93	0,0098	1075,27	10,52	122,00	71,59
Au 18Kt - 750	15,54	7,50	0,10	0,750	0,93	0,0117	1075,27	12,53	122,00	85,31
Au 21Kt - 875	17,10	7,50	0,10	0,750	0,93	0,0128	1075,27	13,79	122,00	93,88
Au 22Kt - 917	17,82	7,50	0,10	0,750	0,93	0,0134	1075,27	14,37	122,00	97,83
Au 24Kt	19,25	7,50	0,10	0,750	0,93	0,0144	1075,27	15,52	122,00	105,68



CATENA OVALE 1.70x3.20 A 5 PETALI
RETTANGOLI LEGGERMENTE BOMBATI
STAMPATA O LISCIA

FORO INTERNO $\varnothing$ 0.80

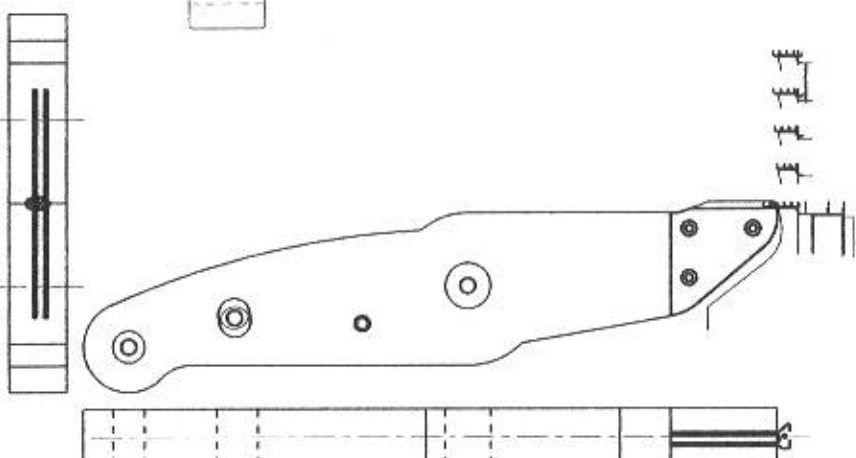
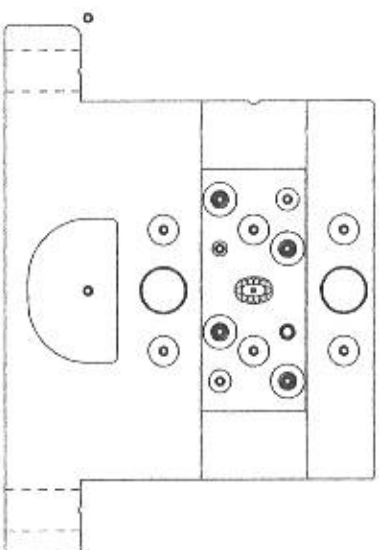
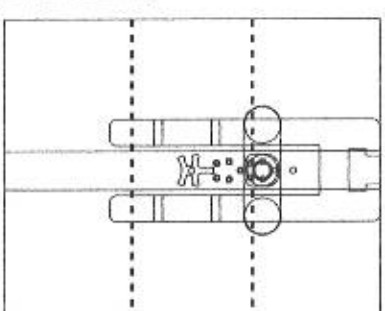
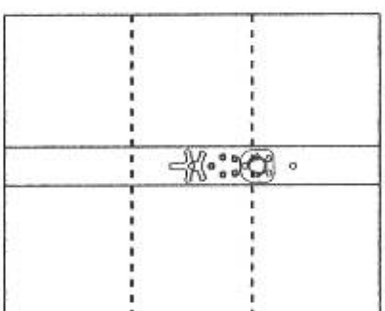
NASTRO 5.0x0.10

PASSO NASTRO 4.5

PASSO CATENA 0.93

RESA 36%

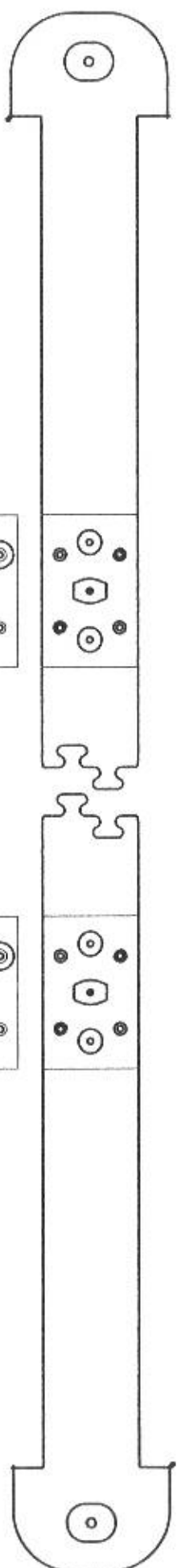
MASSA TRINCIATINO 0.75



SK M06 OV SP
170x320 SP010 PC093
LASTRA 5 SPESS.010

OVALE 210X360 RETTANGOLI BOMBATI

Materiale	Peso specifico (g/ cm3)	Superficie tranciato (mm2)	Spessore lastra (mm)	Volume Tranciato (mm3)	Passo Catena (mm)	Peso tranciato (g)	Pezzi / metro	Peso (g)/ metro	Pezzi / min	Prod. (g/h)
Material	Specific Weight	Cut surface	Strip Thickness	Cut volume	Chain Step	Cut Weight	Pcs / meter	Weight / meter	Pcs / min	Prod. (g/h)
Bronzo (Bronze) 8%	7,40	9,40	0,12	1,128	1,00	0,0083	1000,00	8,35	122,00	61,10
Ottone Brass	8,40	9,40	0,12	1,128	1,00	0,0095	1000,00	9,48	122,00	69,36
Cu	8,90	9,40	0,12	1,128	1,00	0,0100	1000,00	10,04	122,00	73,49
Bronzo (Bronze) 14%	8,90	9,40	0,12	1,128	1,00	0,0100	1000,00	10,04	122,00	73,49
Ag 925	10,37	9,40	0,12	1,128	1,00	0,0117	1000,00	11,70	122,00	85,62
Ag	10,50	9,40	0,12	1,128	1,00	0,0118	1000,00	11,84	122,00	86,70
Pt	21,40	9,40	0,12	1,128	1,00	0,0241	1000,00	24,14	122,00	176,70
Au 14Kt - 585	13,04	9,40	0,12	1,128	1,00	0,0147	1000,00	14,71	122,00	107,67
Au 18Kt - 750	15,54	9,40	0,12	1,128	1,00	0,0175	1000,00	17,53	122,00	128,31
Au 21Kt - 875	17,10	9,40	0,12	1,128	1,00	0,0193	1000,00	19,29	122,00	141,19
Au 22Kt - 917	17,82	9,40	0,12	1,128	1,00	0,0201	1000,00	20,10	122,00	147,14
Au 24Kt	19,25	9,40	0,12	1,128	1,00	0,0217	1000,00	21,71	122,00	158,95



CATENA DUALE 2.10x3.60 A 5 PETALI
 RETTANGOLI BOMBATI H0.30 COMPRESO IL NASTRO
 STAMPATA O LISCIA

FORD INTERNO ø 0.90

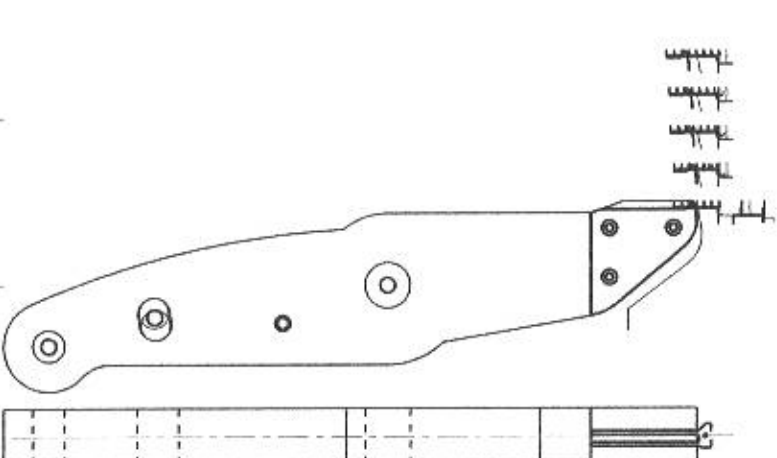
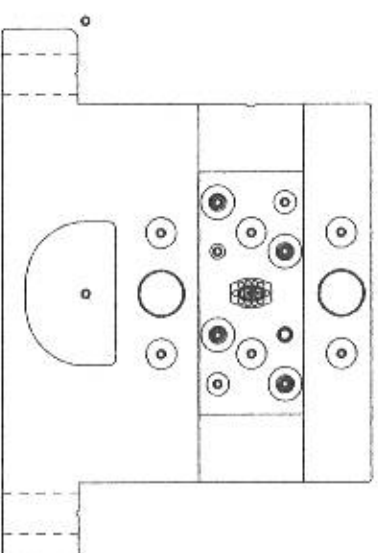
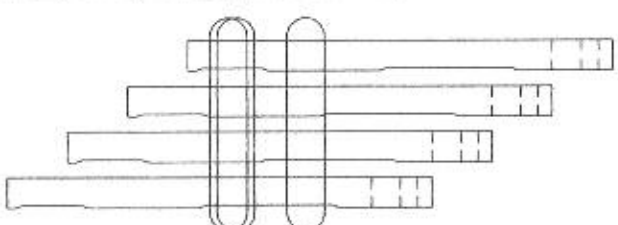
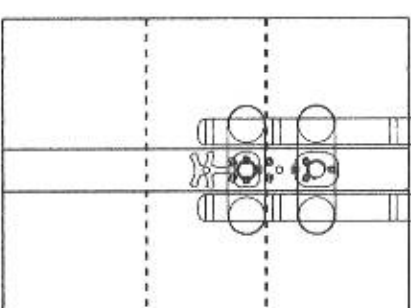
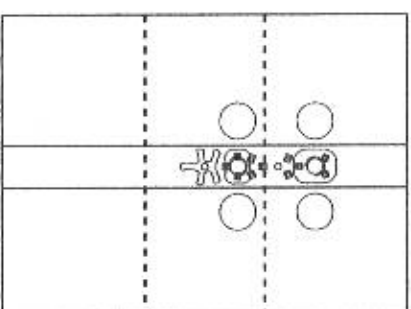
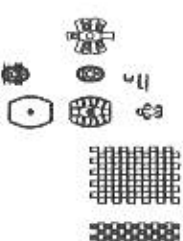
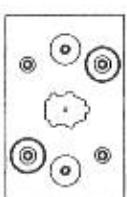
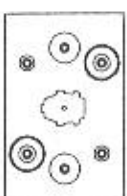
NASTRO 5.5x0.12

PASSO NASTRO 4.9

PASSO CATENA 1.0

RESA 35%

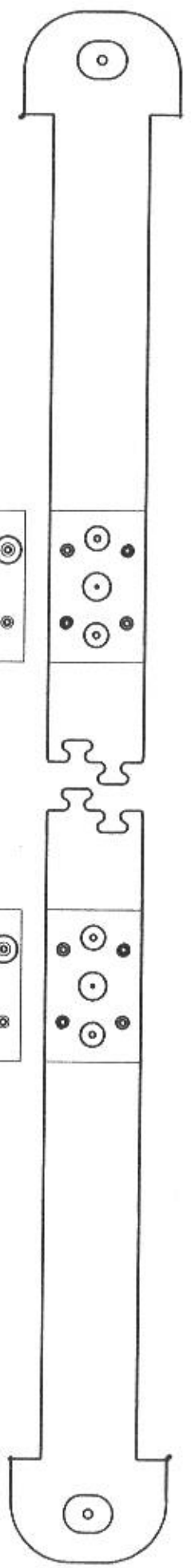
AREA TRANCIAITO mmq 9.4



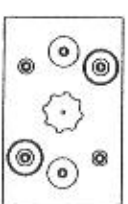
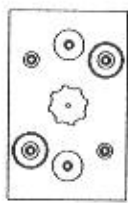
SK M014 OV SP
 210x360 RETT Ø30 PC100
 LASTRA 5.5 SPESS.0.12

T300 SK M025 8 PETALI DAMA OVALINO

Materiale	Peso specifico (g/ cm3)	Superficie tranciato (mm2)	Spessore lastra (mm)	Volume Tranciato (mm3)	Passo Catena (mm)	Peso tranciato (g)	Pezzi / metro	Peso (g)/ metro	Pezzi / min	Prod. (g/h)
Material	Specific Weight	Cut surface	Strip Thickness	Cut volume	Chain Step	Cut Weight	Pcs / meter	Weight / meter	Pcs / min	
Bronzo (Bronze) 8%	7,40	9,50	0,12	1,140	0,90	0,0084	1111,11	9,37	122,00	61,75
Ottone Brass	8,40	9,50	0,12	1,140	0,90	0,0096	1111,11	10,64	122,00	70,10
Cu	8,90	9,50	0,12	1,140	0,90	0,0101	1111,11	11,27	122,00	74,27
Bronzo (Bronze) 14%	8,90	9,50	0,12	1,140	0,90	0,0101	1111,11	11,27	122,00	74,27
Ag 925	10,37	9,50	0,12	1,140	0,90	0,0118	1111,11	13,14	122,00	86,54
Ag	10,50	9,50	0,12	1,140	0,90	0,0120	1111,11	13,30	122,00	87,62
Pt	21,40	9,50	0,12	1,140	0,90	0,0244	1111,11	27,11	122,00	178,58
Au 14Kt - 585	13,04	9,50	0,12	1,140	0,90	0,0149	1111,11	16,52	122,00	108,82
Au 18Kt - 750	15,54	9,50	0,12	1,140	0,90	0,0177	1111,11	19,68	122,00	129,68
Au 21Kt - 875	17,10	9,50	0,12	1,140	0,90	0,0195	1111,11	21,66	122,00	142,70
Au 22Kt - 917	17,82	9,50	0,12	1,140	0,90	0,0203	1111,11	22,57	122,00	148,70
Au 24Kt	19,25	9,50	0,12	1,140	0,90	0,0219	1111,11	24,38	122,00	160,64



CATENA TONDA DA 300 A 8 PETALI
 OVALINI BOMB H0.32 COMPRESO IL NASTRO
 STAMPATA/LISCIA/DAMA
 FORO INTERNO 1.20



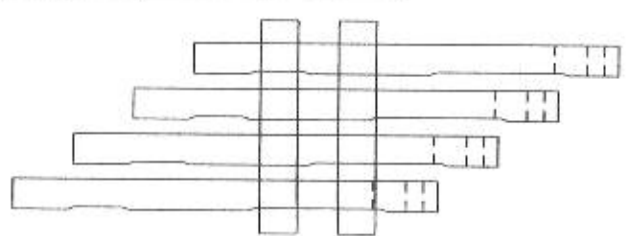
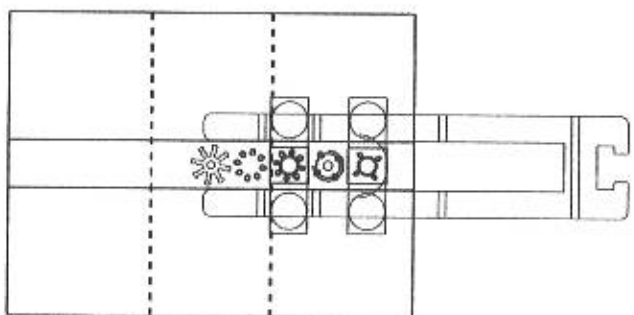
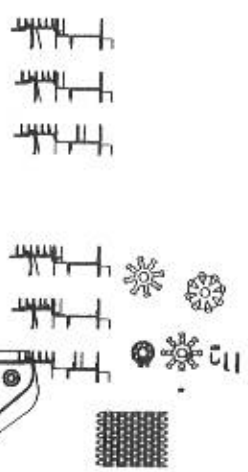
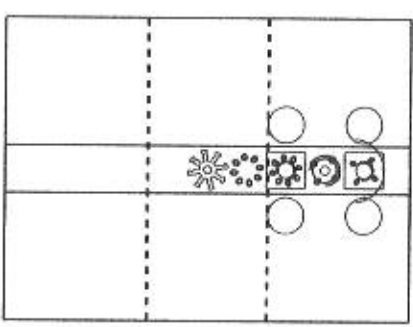
NASTRO 6.2x0.12

PASSO NASTRO 5.0

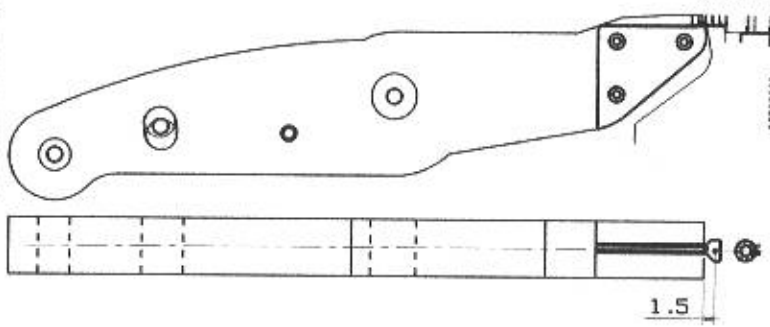
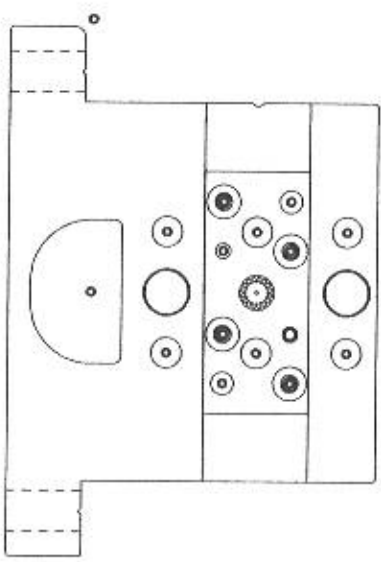
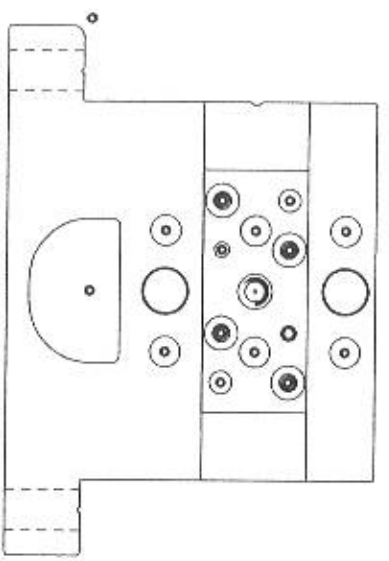
PASSO CATENA 0.90

RESA 31% (FORATO)

AREA TRANCIAIO mmq 9.50



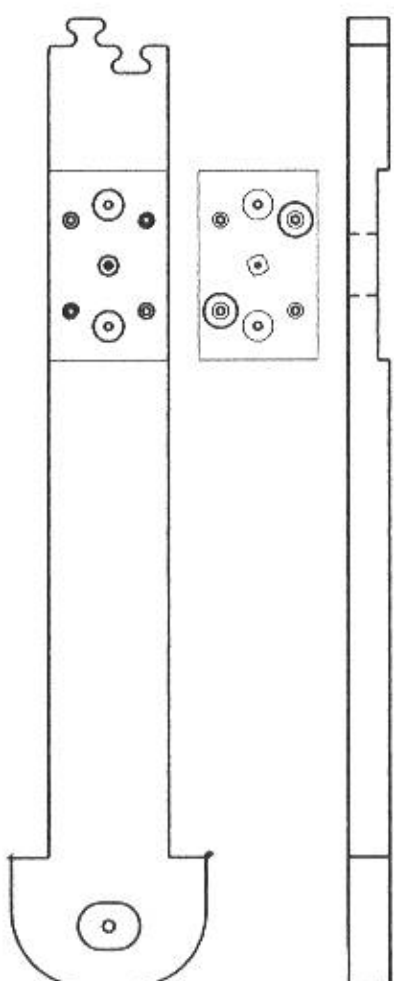
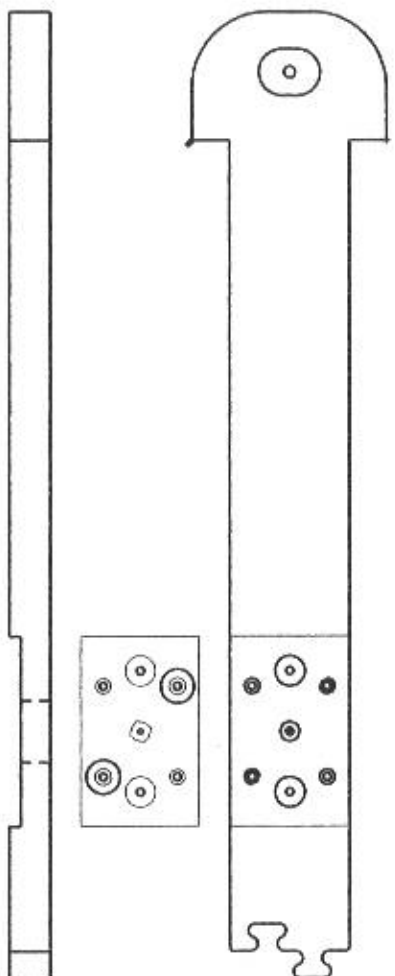
TRAFILA CATENA LISCIA



SK M025 T300 8P DAMA
 OVALINO H0.32 PC0.90
 LASTRA 6.0 SPESS.0.12

T100 SK M010 4 PETALI

Materiale	Peso specifico (g/ cm3)	Superficie tranciato (mm2)	Spessore lastra (mm)	Volume Tranciato (mm3)	Passo Catena (mm)	Peso tranciato (g)	Pezzi / metro	Peso (g)/ metro	Pezzi / min	Prod. (g/h)
Matherial	Specific Weight	Cut surface	Strip Thickness	Cut volume	Chain Step	Cut Weight	Pcs / meter	Weight / meter	Pcs / min	
Bronzo (Bronze) 8%	7,40	2,07	0,07	0,145	0,75	0,0011	1333,33	1,43	122,00	7,85
Ottone Brass	8,40	2,07	0,07	0,145	0,75	0,0012	1333,33	1,62	122,00	8,91
Cu	8,90	2,07	0,07	0,145	0,75	0,0013	1333,33	1,72	122,00	9,44
Bronzo (Bronze) 14%	8,90	2,07	0,07	0,145	0,75	0,0013	1333,33	1,72	122,00	9,44
Ag 925	10,37	2,07	0,07	0,145	0,75	0,0015	1333,33	2,00	122,00	11,00
Ag	10,50	2,07	0,07	0,145	0,75	0,0015	1333,33	2,03	122,00	11,14
Pt	21,40	2,07	0,07	0,145	0,75	0,0031	1333,33	4,13	122,00	22,70
Au 14Kt - 585	13,04	2,07	0,07	0,145	0,75	0,0019	1333,33	2,52	122,00	13,83
Au 18Kt - 750	15,54	2,07	0,07	0,145	0,75	0,0023	1333,33	3,00	122,00	16,48
Au 21Kt - 875	17,10	2,07	0,07	0,145	0,75	0,0025	1333,33	3,30	122,00	18,14
Au 22Kt - 917	17,82	2,07	0,07	0,145	0,75	0,0026	1333,33	3,44	122,00	18,90
Au 24Kt	19,25	2,07	0,07	0,145	0,75	0,0028	1333,33	3,72	122,00	20,42



CATENA ø1.0 A 4 PETALI

GOCCE CONTRAPOSTE

STAMPATA O LISCIA

SENZA FORO INTERNO

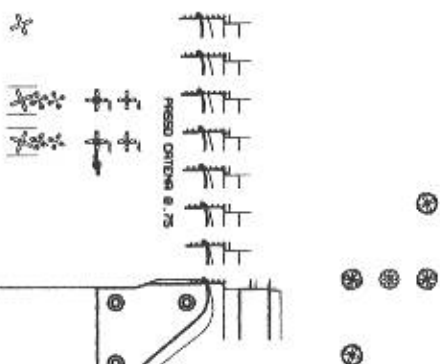
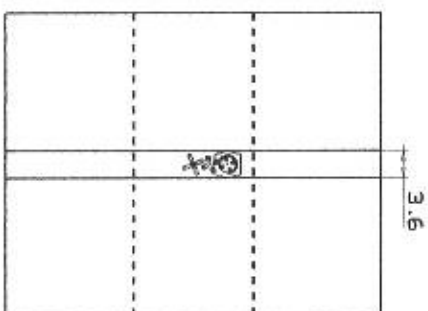
NASTRO 3.5x0.07

PRESSO NASTRO 2.30

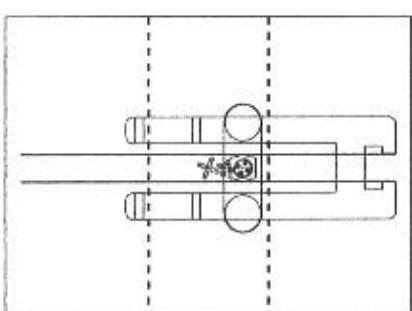
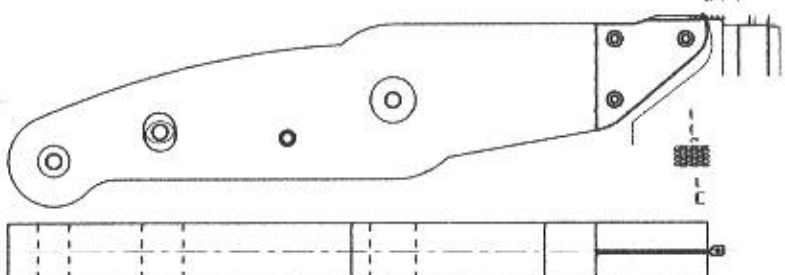
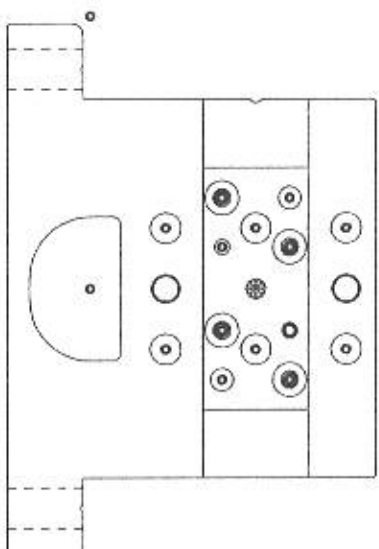
PRESSO CATENA Ø.75

RESA 30%

MASSA TRANCIAITINO 0.145



PRESSO CATENA Ø.75

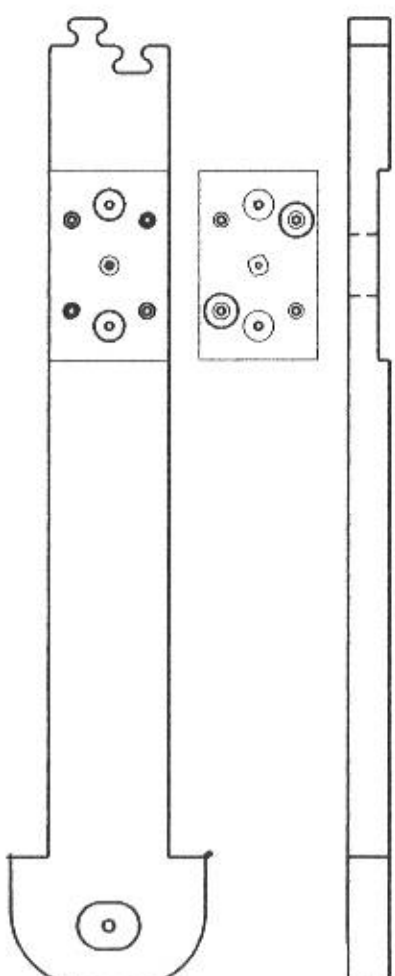
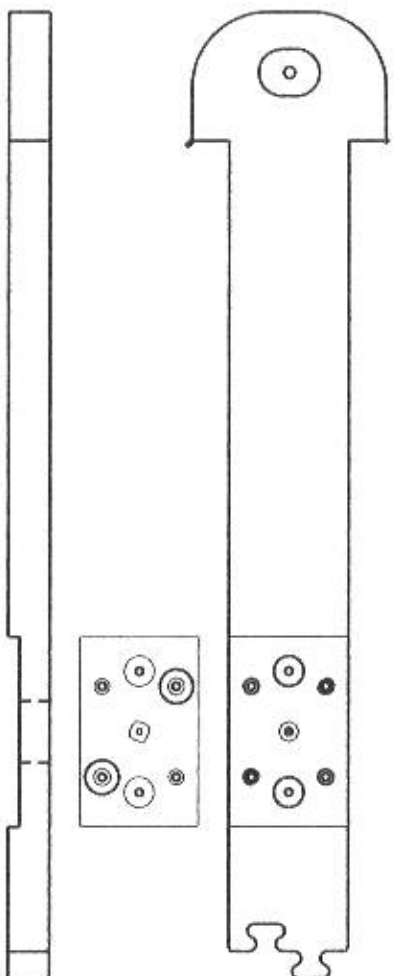


SK M010 T100 4P

PC075 SL007 Goccia020

T120 SK M07 4 PETALI SFERA

Materiale	Peso specifico (g/ cm3)	Superficie tranciato (mm2)	Spessore lastra (mm)	Volume Tranciato (mm3)	Passo Catena (mm)	Peso tranciato (g)	Pezzi / metro	Peso (g)/ metro	Pezzi / min	Prod. (g/h)
Matherial	Specific Weight	Cut surface	Strip Thickness	Cut volume	Chain Step	Cut Weight	Pcs / meter	Weight / meter	Pcs / min	
Bronzo (Bronze) 8%	7,40	2,23	0,07	0,156	0,70	0,0012	1428,57	1,65	122,00	8,45
Ottone Brass	8,40	2,23	0,07	0,156	0,70	0,0013	1428,57	1,87	122,00	9,59
Cu	8,90	2,23	0,07	0,156	0,70	0,0014	1428,57	1,98	122,00	10,16
Bronzo (Bronze) 14%	8,90	2,23	0,07	0,156	0,70	0,0014	1428,57	1,98	122,00	10,16
Ag 925	10,37	2,23	0,07	0,156	0,70	0,0016	1428,57	2,31	122,00	11,84
Ag	10,50	2,23	0,07	0,156	0,70	0,0016	1428,57	2,34	122,00	11,99
Pt	21,40	2,23	0,07	0,156	0,70	0,0033	1428,57	4,77	122,00	24,44
Au 14Kt - 585	13,04	2,23	0,07	0,156	0,70	0,0020	1428,57	2,91	122,00	14,89
Au 18Kt - 750	15,54	2,23	0,07	0,156	0,70	0,0024	1428,57	3,46	122,00	17,75
Au 21Kt - 875	17,10	2,23	0,07	0,156	0,70	0,0027	1428,57	3,81	122,00	19,53
Au 22Kt - 917	17,82	2,23	0,07	0,156	0,70	0,0028	1428,57	3,97	122,00	20,35
Au 24Kt	19,25	2,23	0,07	0,156	0,70	0,0030	1428,57	4,29	122,00	21,98



CATENA TONDA DA 1.20 A 4 PETALI

SFERE

STAMPATA O LISCIA

SENZA FORO INTERNO

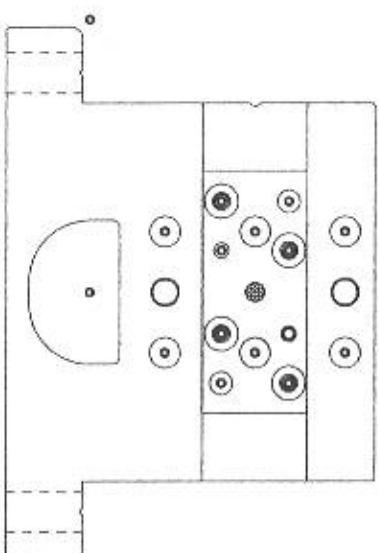
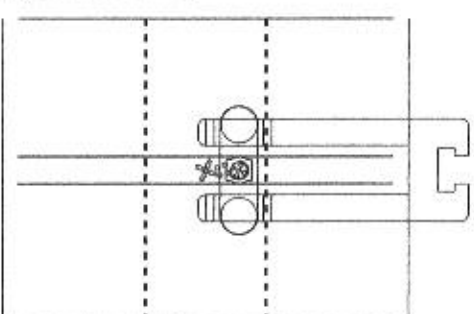
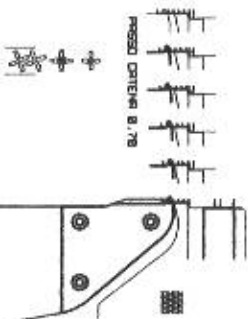
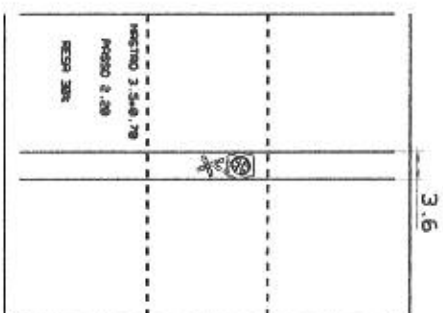
NASTRO 3.5x0.07

PASSO NASTRO 2.20

PASSO CATENA 0.70

RESA 30%

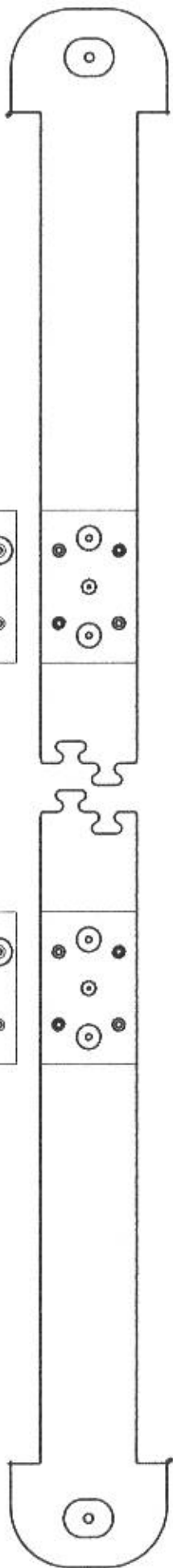
MASSA TRINCIATINO 0.156



SK M07 T120 4P
PC070 SL007 Sfera020

T120 SK M023C 4 PETALI DAMA PALLINO C

Materiale	Peso specifico (g/ cm3)	Superficie tranciato (mm2)	Spessore lastra (mm)	Volume Tranciato (mm3)	Passo Catena (mm)	Peso tranciato (g)	Pezzi / metro	Peso (g)/ metro	Pezzi / min	Prod. (g/h)
Material	Specific Weight	Cut surface	Strip Thickness	Cut volume	Chain Step	Cut Weight	Pcs / meter	Weight / meter	Pcs / min	Prod. (g/h)
Bronzo (Bronze) 8%	7,40	1,98	0,08	0,158	0,60	0,0012	1666,67	1,95	122,00	8,56
Ottone Brass	8,40	1,98	0,08	0,158	0,60	0,0013	1666,67	2,21	122,00	9,72
Cu	8,90	1,98	0,08	0,158	0,60	0,0014	1666,67	2,34	122,00	10,29
Bronzo (Bronze) 14%	8,90	1,98	0,08	0,158	0,60	0,0014	1666,67	2,34	122,00	10,29
Ag 925	10,37	1,98	0,08	0,158	0,60	0,0016	1666,67	2,73	122,00	11,99
Ag	10,50	1,98	0,08	0,158	0,60	0,0017	1666,67	2,77	122,00	12,14
Pt	21,40	1,98	0,08	0,158	0,60	0,0034	1666,67	5,64	122,00	24,75
Au 14Kt - 585	13,04	1,98	0,08	0,158	0,60	0,0021	1666,67	3,43	122,00	15,08
Au 18Kt - 750	15,54	1,98	0,08	0,158	0,60	0,0025	1666,67	4,09	122,00	17,97
Au 21Kt - 875	17,10	1,98	0,08	0,158	0,60	0,0027	1666,67	4,50	122,00	19,78
Au 22Kt - 917	17,82	1,98	0,08	0,158	0,60	0,0028	1666,67	4,69	122,00	20,61
Au 24Kt	19,25	1,98	0,08	0,158	0,60	0,0030	1666,67	5,07	122,00	22,26



CATENA TONDA DA 120 A 4 PETALI
PALLINI BOMB H0.225 COMPRESO IL NASTRO
STAMPATA/LISCIA/DAMA

FORO INTERNO NO

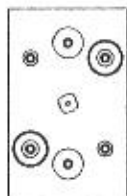
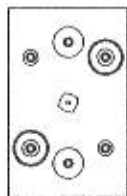
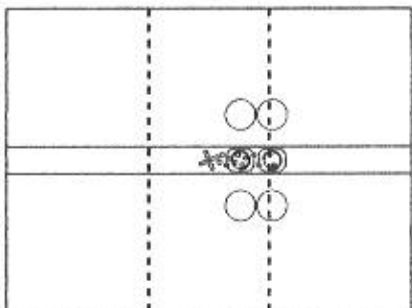
NASTRO 3.5x0.08

PASSO NASTRO 2.10

PASSO CATENA 0.60

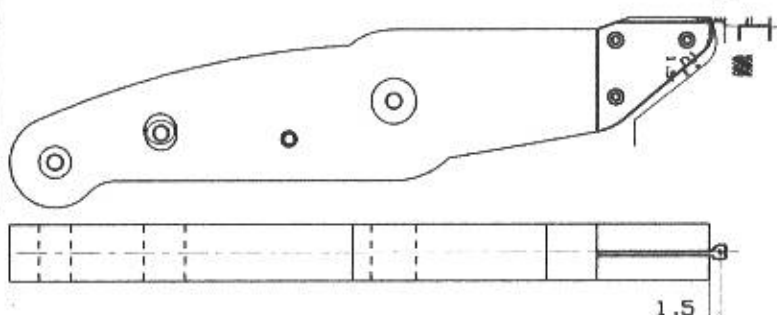
RESA 27%

AREA TRANCIAITO mmq 1.975

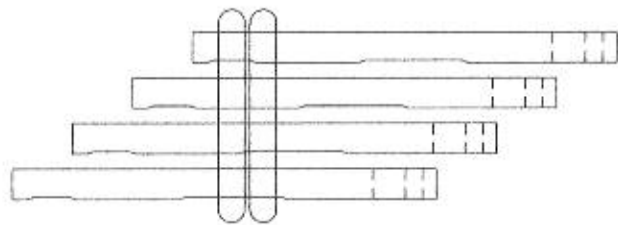
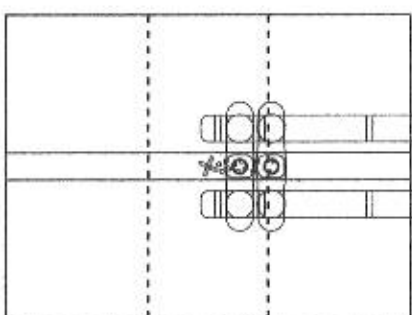


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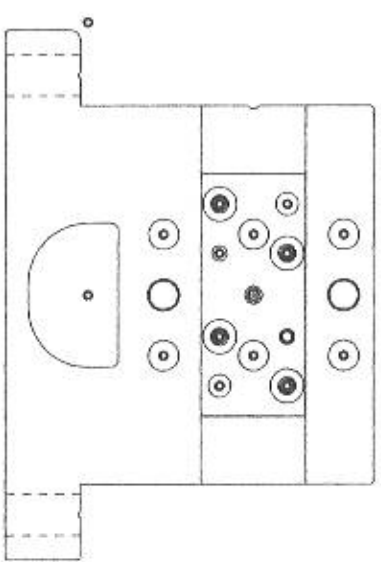
1.5



1.5

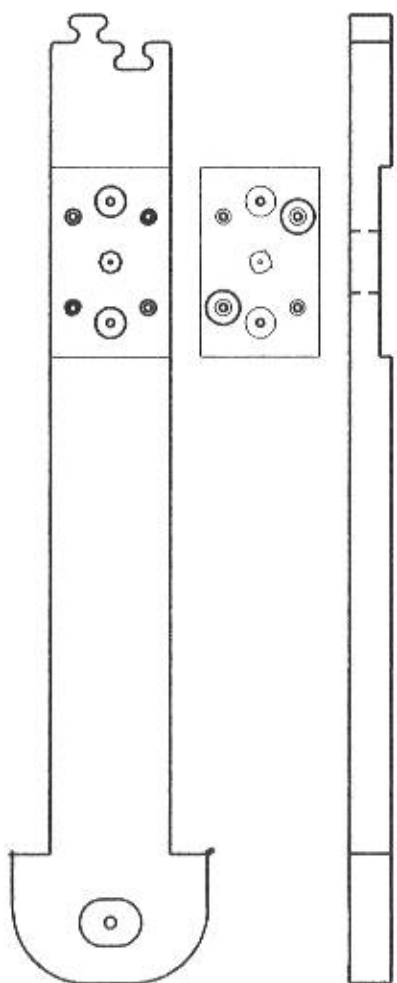
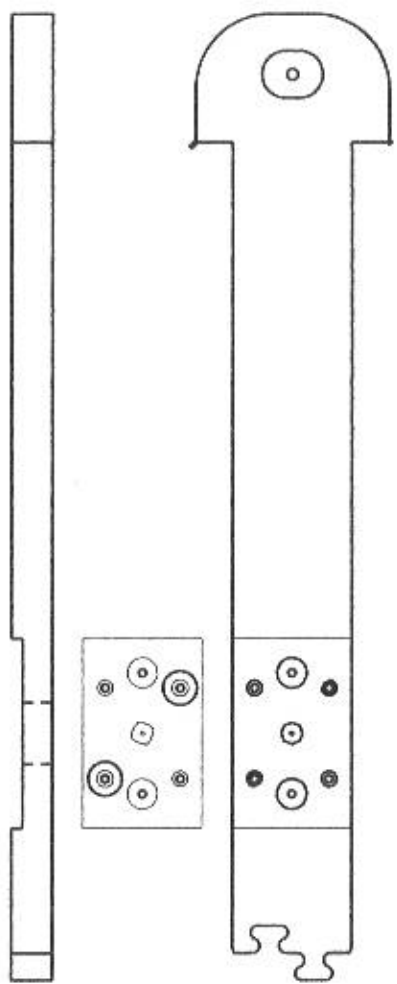


SK M023C T120 4P DAMA
PALLINO H0.225 PC0.60
LASTRA 3.5 SPESS.0.08

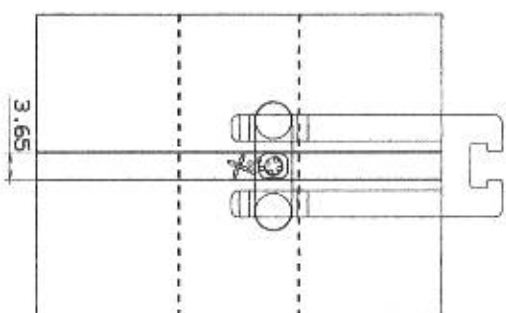
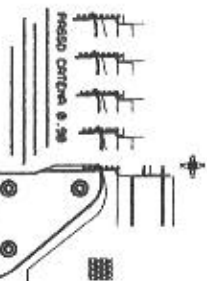
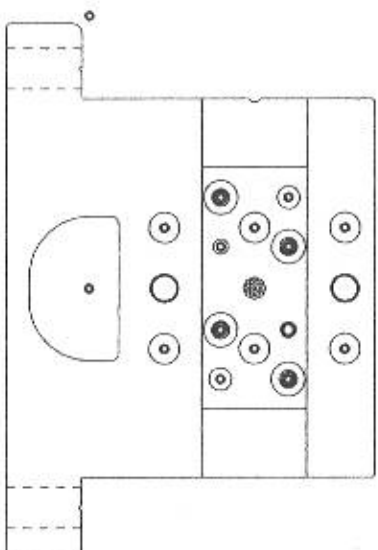
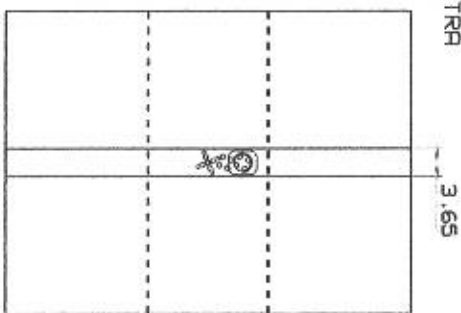


T130 SK M018 4 PETALI

Materiale	Peso specifico (g/ cm3)	Superficie tranciato (mm2)	Spessore lastra (mm)	Volume Tranciato (mm3)	Passo Catena (mm)	Peso tranciato (g)	Pezzi / metro	Peso (g)/ metro	Pezzi / min	Prod. (g/h)
Material	Specific Weight	Cut surface	Strip Thickness	Cut volume	Chain Step	Cut Weight	Pcs / meter	Weight / meter	Pcs / min	
Bronzo (Bronze) 8%	7,40	2,26	0,12	0,271	0,90	0,0020	1111,11	2,23	122,00	14,69
Ottone Brass	8,40	2,26	0,12	0,271	0,90	0,0023	1111,11	2,53	122,00	16,68
Cu	8,90	2,26	0,12	0,271	0,90	0,0024	1111,11	2,68	122,00	17,67
Bronzo (Bronze) 14%	8,90	2,26	0,12	0,271	0,90	0,0024	1111,11	2,68	122,00	17,67
Ag 925	10,37	2,26	0,12	0,271	0,90	0,0028	1111,11	3,12	122,00	20,59
Ag	10,50	2,26	0,12	0,271	0,90	0,0028	1111,11	3,16	122,00	20,84
Pt	21,40	2,26	0,12	0,271	0,90	0,0058	1111,11	6,45	122,00	42,48
Au 14Kt - 585	13,04	2,26	0,12	0,271	0,90	0,0035	1111,11	3,93	122,00	25,89
Au 18Kt - 750	15,54	2,26	0,12	0,271	0,90	0,0042	1111,11	4,68	122,00	30,85
Au 21Kt - 875	17,10	2,26	0,12	0,271	0,90	0,0046	1111,11	5,15	122,00	33,95
Au 22Kt - 917	17,82	2,26	0,12	0,271	0,90	0,0048	1111,11	5,37	122,00	35,38
Au 24Kt	19,25	2,26	0,12	0,271	0,90	0,0052	1111,11	5,80	122,00	38,21



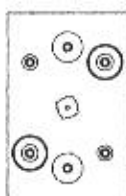
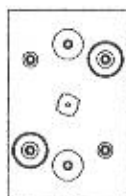
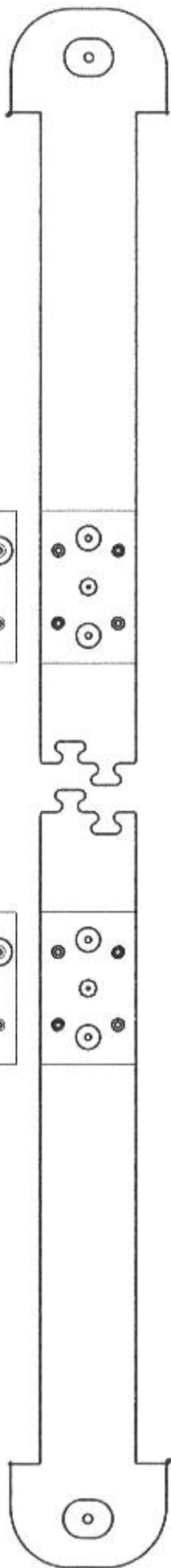
CATENA TONDA DA 1.30 A 4 PETALI
 SFERE ALTE 0.26 COPRESO LASTRA
 STAMPATA O LISCIA
 SENZA FORO INTERNO
 NASTRO 3.5x0.12 (0.10)
 PRASSO NASTRO 2.30
 PRASSO CATENA "090"
 RESA 30%
 MASSA TRINCIATINO 0.294



SK M018 T130 4P SL012
 PC "090" Sfera H026

T140 SK M022C 4 PETALI DAMA PALLINO C

Materiale	Peso specifico (g/ cm3)	Superficie tranciato (mm2)	Spessore lastra (mm)	Volume Tranciato (mm3)	Passo Catena (mm)	Peso tranciato (g)	Pezzi / metro	Peso (g)/ metro	Pezzi / min	Prod. (g/h)
Motherl	Specific Weight	Cut surface	Strip Thickness	Cut volume	Chain Step	Cut Weight	Pcs / meter	Weight / meter	Pcs / min	
Bronzo (Bronze) 8%	7,40	2,52	0,10	0,252	0,73	0,0019	1379,31	2,57	122,00	13,65
Ottone Brass	8,40	2,52	0,10	0,252	0,73	0,0021	1379,31	2,92	122,00	15,49
Cu	8,90	2,52	0,10	0,252	0,73	0,0022	1379,31	3,09	122,00	16,42
Bronzo (Bronze) 14%	8,90	2,52	0,10	0,252	0,73	0,0022	1379,31	3,09	122,00	16,42
Ag 925	10,37	2,52	0,10	0,252	0,73	0,0026	1379,31	3,60	122,00	19,13
Ag	10,50	2,52	0,10	0,252	0,73	0,0026	1379,31	3,65	122,00	19,37
Pt	21,40	2,52	0,10	0,252	0,73	0,0054	1379,31	7,44	122,00	39,48
Au 14Kt - 585	13,04	2,52	0,10	0,252	0,73	0,0033	1379,31	4,53	122,00	24,05
Au 18Kt - 750	15,54	2,52	0,10	0,252	0,73	0,0039	1379,31	5,40	122,00	28,67
Au 21Kt - 875	17,10	2,52	0,10	0,252	0,73	0,0043	1379,31	5,94	122,00	31,54
Au 22Kt - 917	17,82	2,52	0,10	0,252	0,73	0,0045	1379,31	6,19	122,00	32,87
Au 24Kt	19,25	2,52	0,10	0,252	0,73	0,0049	1379,31	6,69	122,00	35,51



CATENA TONDA DA 140 A 4 PETALI
PALLINI BOMB H0.28 COMPRESO IL NASTRO
STAMPATTA/LISCIA/DAMA

FORO INTERNO NO

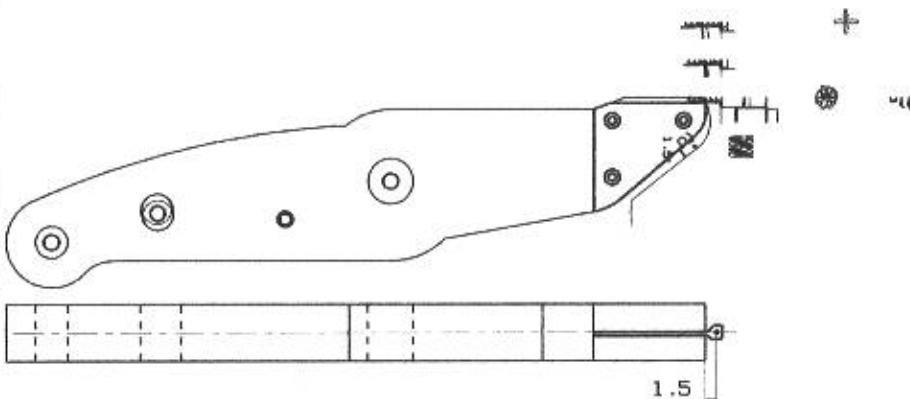
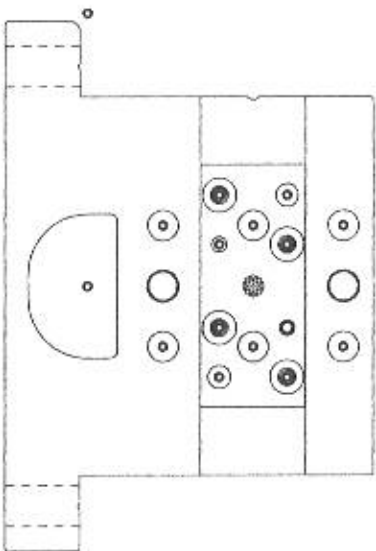
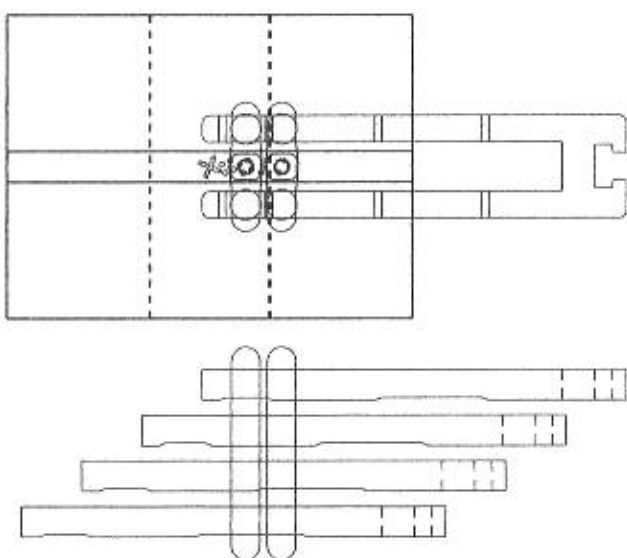
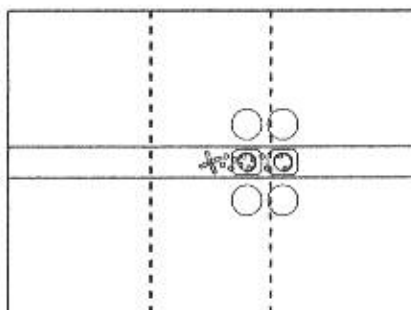
NASTRO 4.0x0.10

PASSO NASTRO 2.4

PASSO CATENA 0.725

RESA 30%

AREA TRANCIAITO mmq 2.52

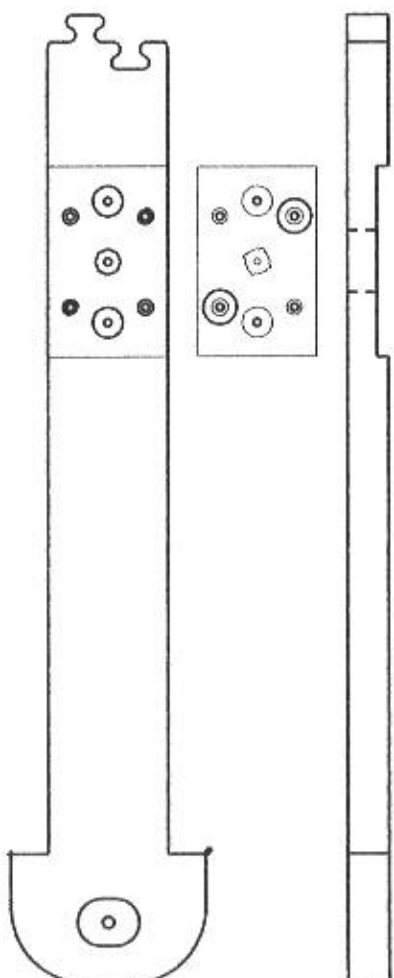
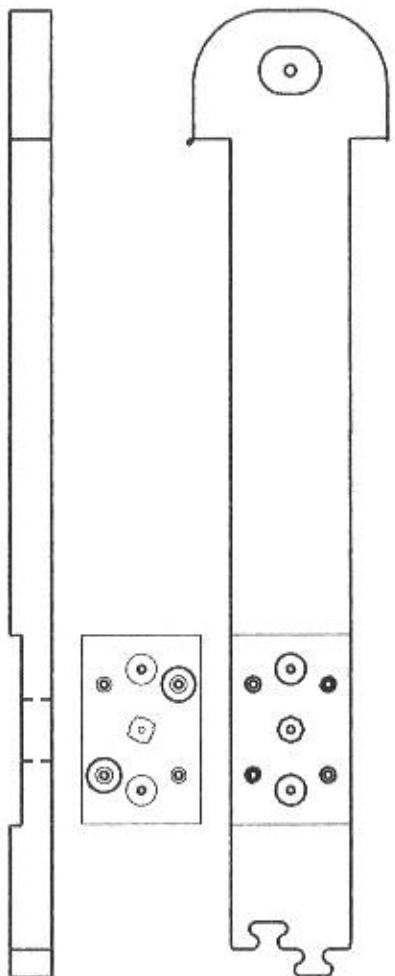


SK M022C T140 4P DAMA
PALLINO H0.28 PC0.725
LASTRA 4.0 SPESS.0.10



T160 SK M011 4 PETALI SFERE

Materiale	Peso specifico (g/ cm3)	Superficie tranciato (mm2)	Spessore lastra (mm)	Volume Tranciato (mm3)	Passo Catena (mm)	Peso tranciato (g)	Pezzi / metro	Peso (g)/ metro	Pezzi / min	Prod. (g/h)
Matherial	Specific Weight	Cut surface	Strip Thickness	Cut volume	Chain Step	Cut Weight	Pcs / meter	Weight / meter	Pcs / min	
Bronzo (Bronze) 8%	7,40	3,38	0,10	0,338	0,95	0,0025	1052,63	2,63	122,00	18,31
Ottone Brass	8,40	3,38	0,10	0,338	0,95	0,0028	1052,63	2,99	122,00	20,78
Cu	8,90	3,38	0,10	0,338	0,95	0,0030	1052,63	3,17	122,00	22,02
Bronzo (Bronze) 14%	8,90	3,38	0,10	0,338	0,95	0,0030	1052,63	3,17	122,00	22,02
Ag 925	10,37	3,38	0,10	0,338	0,95	0,0035	1052,63	3,69	122,00	25,66
Ag	10,50	3,38	0,10	0,338	0,95	0,0035	1052,63	3,74	122,00	25,98
Pl	21,40	3,38	0,10	0,338	0,95	0,0072	1052,63	7,61	122,00	52,95
Au 14Kt - 585	13,04	3,38	0,10	0,338	0,95	0,0044	1052,63	4,64	122,00	32,26
Au 18Kt - 750	15,54	3,38	0,10	0,338	0,95	0,0053	1052,63	5,53	122,00	38,45
Au 21Kt - 875	17,10	3,38	0,10	0,338	0,95	0,0058	1052,63	6,08	122,00	42,31
Au 22Kt - 917	17,82	3,38	0,10	0,338	0,95	0,0060	1052,63	6,34	122,00	44,09
Au 24Kt	19,25	3,38	0,10	0,338	0,95	0,0065	1052,63	6,85	122,00	47,63



CATENA TONDA $\phi 1.60$ A 4 PETALI

SFERE

STAMPATA $\phi 0.30$ O LISCIA

FORD INTERNO $\phi 0.50$

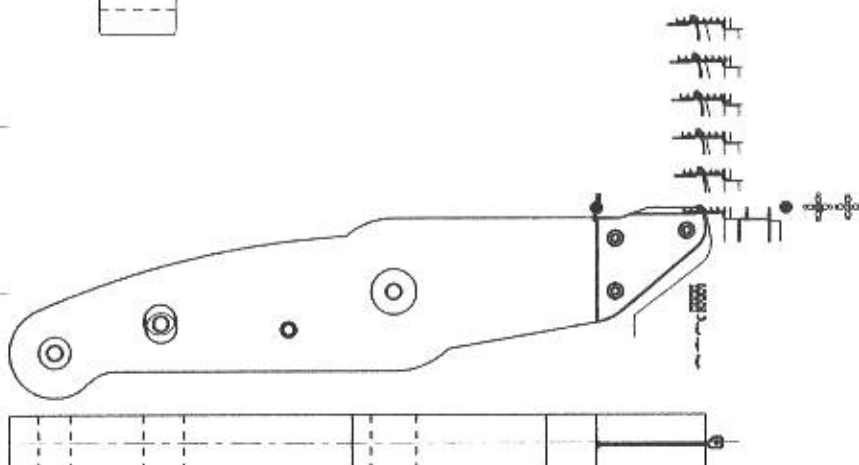
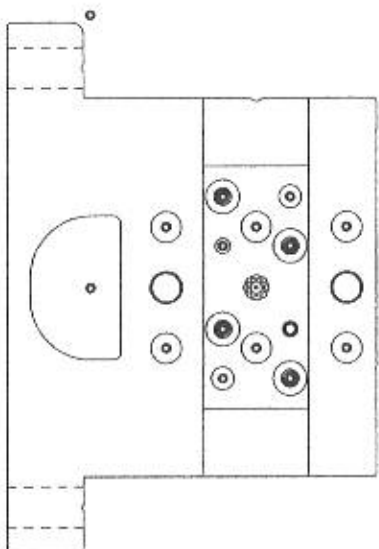
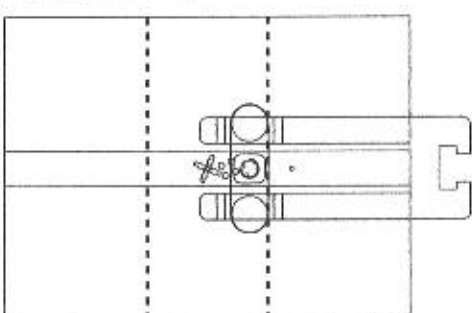
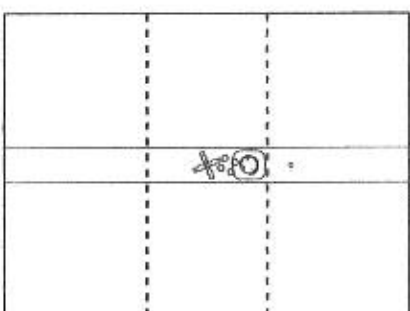
NASTRO 4.5x0.10

PASSO NASTRO 2.8

PASSO CATENA "095"

RESA 30%

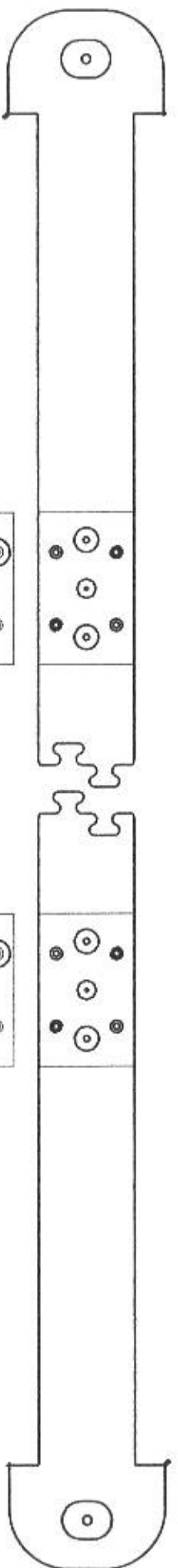
MASSA TRANCIAITINO 0.335



SK M011 T160 4P
PC "095" SL007 Pallino 032

T160 SK M021C DAMA PALLINO C

Materiale	Peso specifico (g/ cm3)	Superficie tranciato (mm2)	Spessore lastra (mm)	Volume Tranciato (mm3)	Passo Catena (mm)	Peso tranciato (g)	Pezzi / metro	Peso (g)/ metro	Pezzi / min	Prod. (g/h)
Material	Specific Weight	Cut surface	Strip Thickness	Cut volume	Chain Step	Cut Weight	Pcs / meter	Weight / meter	Pcs / min	
Bronzo (Bronze) 8%	7,40	3,17	0,12	0,380	0,85	0,0028	1176,47	3,31	122,00	20,61
Ottone Brass	8,40	3,17	0,12	0,380	0,85	0,0032	1176,47	3,76	122,00	23,39
Cu	8,90	3,17	0,12	0,380	0,85	0,0034	1176,47	3,98	122,00	24,78
Bronzo (Bronze) 14%	8,90	3,17	0,12	0,380	0,85	0,0034	1176,47	3,98	122,00	24,78
Ag 925	10,37	3,17	0,12	0,380	0,85	0,0039	1176,47	4,64	122,00	28,88
Ag	10,50	3,17	0,12	0,380	0,85	0,0040	1176,47	4,70	122,00	29,24
Pt	21,40	3,17	0,12	0,380	0,85	0,0081	1176,47	9,58	122,00	59,59
Au 14Kt - 585	13,04	3,17	0,12	0,380	0,85	0,0050	1176,47	5,84	122,00	36,31
Au 18Kt - 750	15,54	3,17	0,12	0,380	0,85	0,0059	1176,47	6,95	122,00	43,27
Au 21Kt - 875	17,10	3,17	0,12	0,380	0,85	0,0065	1176,47	7,65	122,00	47,62
Au 22Kt - 917	17,82	3,17	0,12	0,380	0,85	0,0068	1176,47	7,97	122,00	49,62
Au 24Kt	19,25	3,17	0,12	0,380	0,85	0,0073	1176,47	8,61	122,00	53,60



CATENA TONDA DA 160 A 4 PETALI
PALLINI BOMB H0.30 COMPRESO IL NASTRO
STAMPATA/LISCIA/DAMA

FORD INTERNO NO

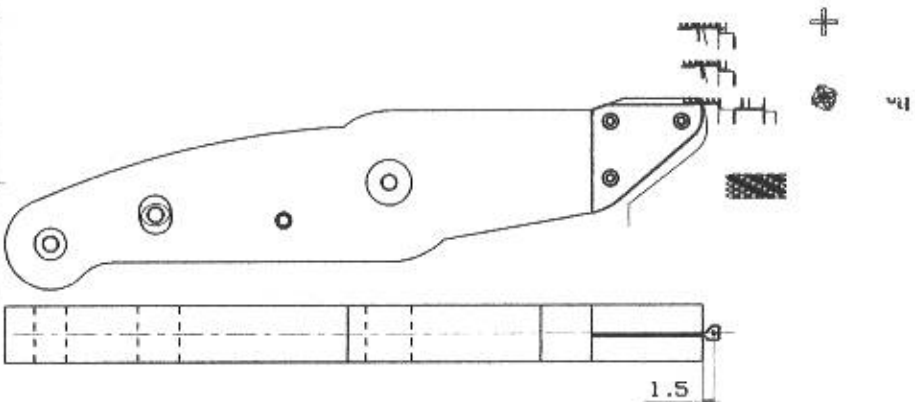
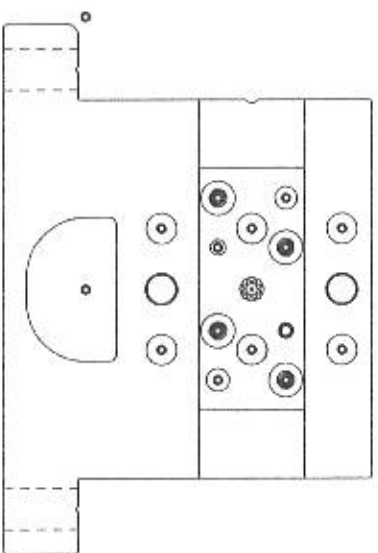
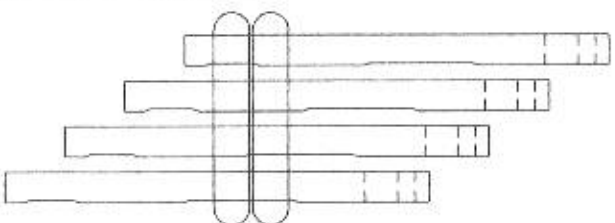
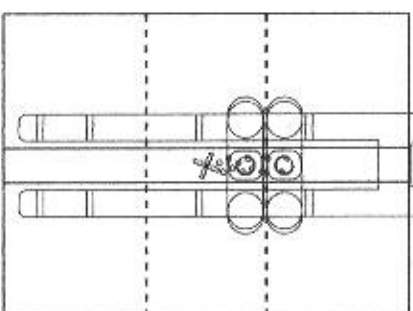
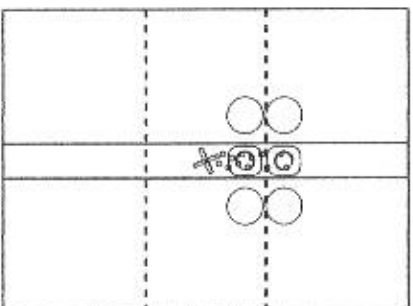
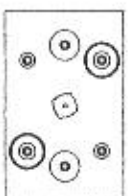
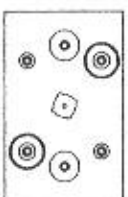
NASTRO 4.5x0.12

PASSO NASTRO 2.60

PASSO CATENA ~~0.78~~ 0.85

RESA 28.5%

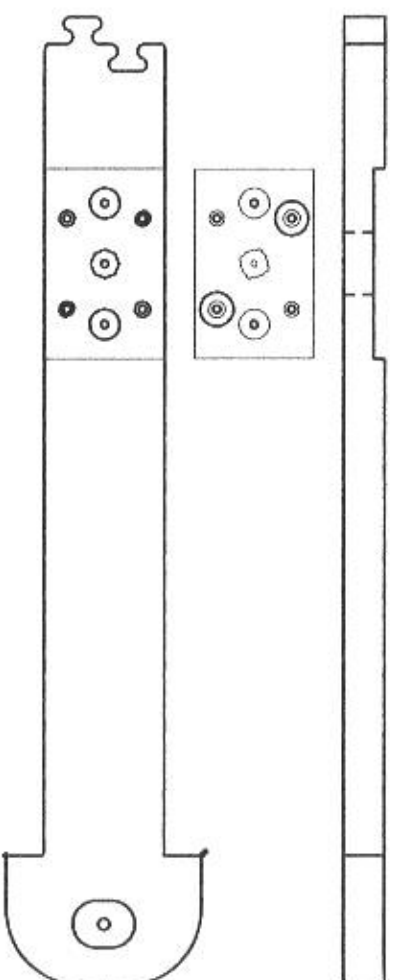
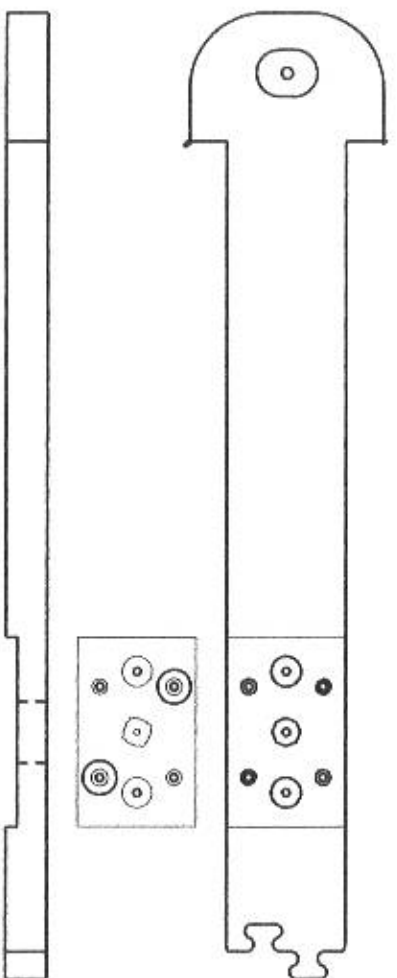
AREA TRANCIAIO mmq 3.17



SK M021C T160 4P DAMA
PALLINO H0.30 PC0.78-0.85
LASTRA 4.5 SPESS.0.12

T180 SK M015 4 PETALI PALLINO

Materiale	Peso specifico (g/ cm3)	Superficie tranciato (mm2)	Spessore lastra (mm)	Volume Tranciato (mm3)	Passo Catena (mm)	Peso tranciato (g)	Pezzi / metro	Peso (g)/ metro	Pezzi / min	Prod. (g/h)
Material	Specific Weight	Cut surface	Strip Thickness	Cut volume	Chain Step	Cut Weight	Pcs / meter	Weight / meter	Pcs / min	Prod. (g/h)
Bronzo (Bronze) 8%	7,40	4,16	0,12	0,499	1,00	0,0037	1000,00	3,69	122,00	27,04
Ottone Brass	8,40	4,16	0,12	0,499	1,00	0,0042	1000,00	4,19	122,00	30,69
Cu	8,90	4,16	0,12	0,499	1,00	0,0044	1000,00	4,44	122,00	32,52
Bronzo (Bronze) 14%	8,90	4,16	0,12	0,499	1,00	0,0044	1000,00	4,44	122,00	32,52
Ag 925	10,37	4,16	0,12	0,499	1,00	0,0052	1000,00	5,18	122,00	37,89
Ag	10,50	4,16	0,12	0,499	1,00	0,0052	1000,00	5,24	122,00	38,37
Pt	21,40	4,16	0,12	0,499	1,00	0,0107	1000,00	10,68	122,00	78,20
Au 14Kt - 585	13,04	4,16	0,12	0,499	1,00	0,0065	1000,00	6,51	122,00	47,65
Au 18Kt - 750	15,54	4,16	0,12	0,499	1,00	0,0078	1000,00	7,76	122,00	56,79
Au 21Kt - 875	17,10	4,16	0,12	0,499	1,00	0,0085	1000,00	8,54	122,00	62,49
Au 22Kt - 917	17,82	4,16	0,12	0,499	1,00	0,0089	1000,00	8,90	122,00	65,12
Au 24Kt	19,25	4,16	0,12	0,499	1,00	0,0096	1000,00	9,61	122,00	70,34



CATENA TONDA $\phi 1.80$ R 4 PETALI
SFERE
STAMPATA O LISCIA

ALTEZZA STAMPATURA
COMPRESO IL NASTRO 0.35

FORD INTERNO $\phi 0.60$

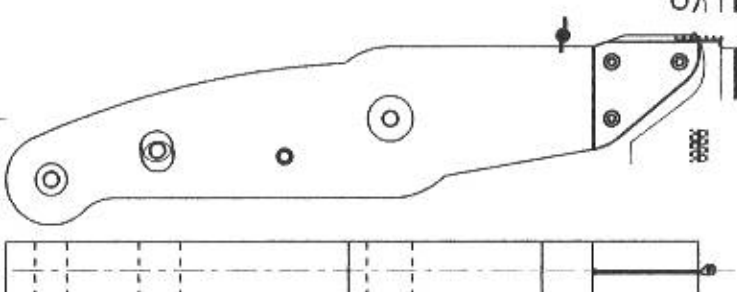
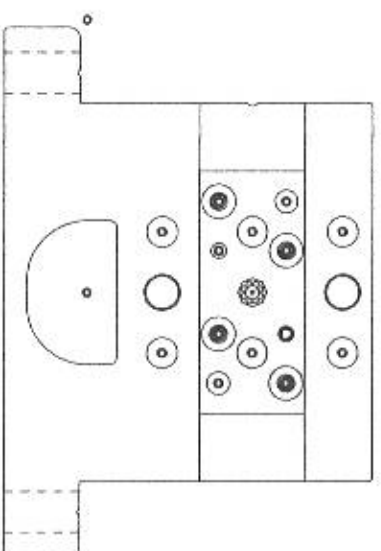
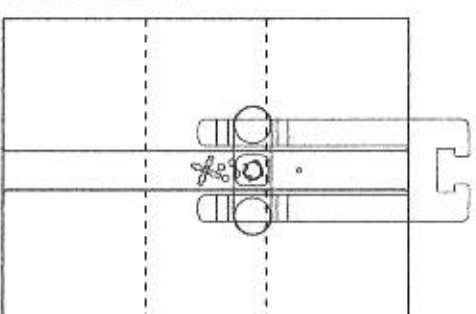
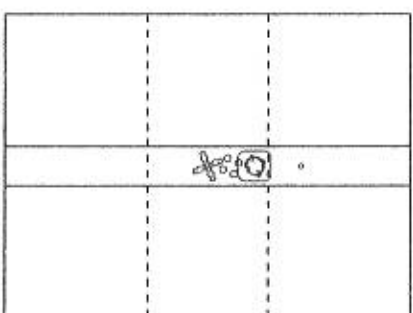
NASTRO 5.0×0.12

PASSO NASTRO 3.1

PASSO CATENA 1.00

RESA 31%

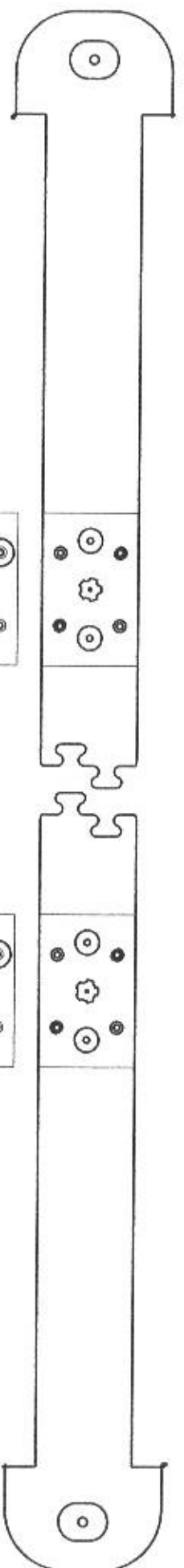
MASSA TRANCIAFINO 0.58



SK M015 T180 4P
PC100 SL012 Pallino 035

T1170 SK M030 5 PETALI ALTERNATA PALLINO / OVALINO

Materiale	Peso specifico (g/ cm3)	Superficie tranciato (mm2)	Spessore lastra (mm)	Volume Tranciato (mm3)	Passo Catena 1 (mm)	Passo Catena 2 (mm)	Peso tranciato (g)	Pezzi / metro	Peso (g)/ metro	Pezzi / min	Prod. (g/h)
Matherial	Specific Weight	Cut surface	Strip Thickness	Cut volume	Chain Step 1	Chain Step 2	Cut Weight	Pcs / meter	Weight / meter	Pcs / min	
Bronzo (Bronze) 8%	7,40	3,92	0,12	0,470	1,05	0,75	0,0035	1111,11	3,87	122,00	25,48
Ottone Brass	8,40	3,92	0,12	0,470	1,05	0,75	0,0040	1111,11	4,39	122,00	28,92
Cu	8,90	3,92	0,12	0,470	1,05	0,75	0,0042	1111,11	4,65	122,00	30,65
Bronzo (Bronze) 14%	8,90	3,92	0,12	0,470	1,05	0,75	0,0042	1111,11	4,65	122,00	30,65
Ag 925	10,37	3,92	0,12	0,470	1,05	0,75	0,0049	1111,11	5,42	122,00	35,71
Ag	10,50	3,92	0,12	0,470	1,05	0,75	0,0049	1111,11	5,49	122,00	36,15
Pt	21,40	3,92	0,12	0,470	1,05	0,75	0,0101	1111,11	11,19	122,00	73,69
Au 14Kt - 585	13,04	3,92	0,12	0,470	1,05	0,75	0,0061	1111,11	6,82	122,00	44,90
Au 18Kt - 750	15,54	3,92	0,12	0,470	1,05	0,75	0,0073	1111,11	8,12	122,00	53,51
Au 21Kt - 875	17,10	3,92	0,12	0,470	1,05	0,75	0,0080	1111,11	8,94	122,00	58,88
Au 22Kt - 917	17,82	3,92	0,12	0,470	1,05	0,75	0,0084	1111,11	9,31	122,00	61,36
Au 24Kt	19,25	3,92	0,12	0,470	1,05	0,75	0,0091	1111,11	10,06	122,00	66,28



CATENA TONDA DA 170 A 5 PETALI ALTERNATA
PALLINI E OVALINI BOMB H0.30 COMPRESO IL NASTRO
STAMPATO/LISCIA

NO FORO INTERNO

NASTRO SX 5.0x0.12

NASTRO DX 4.50x0.12

PASSO NASTRO SX 3.40

PASSO NASTRO DX 3.0

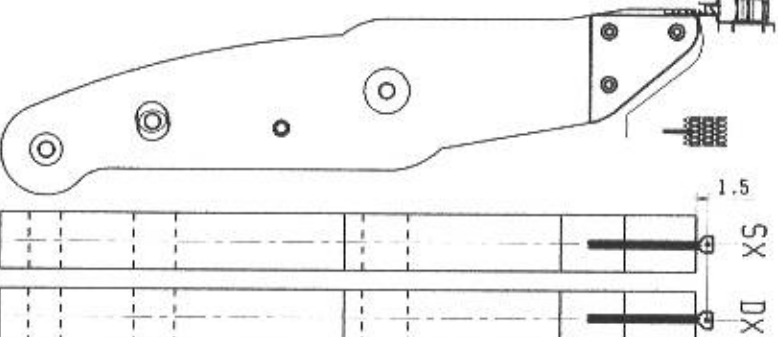
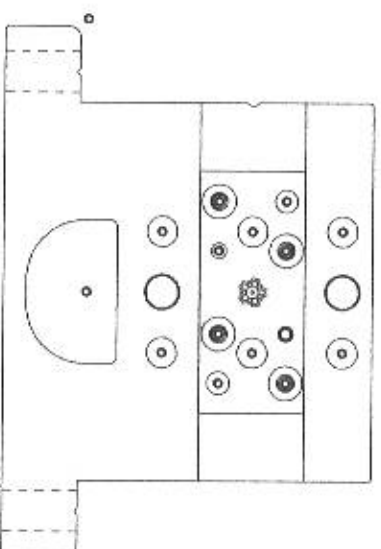
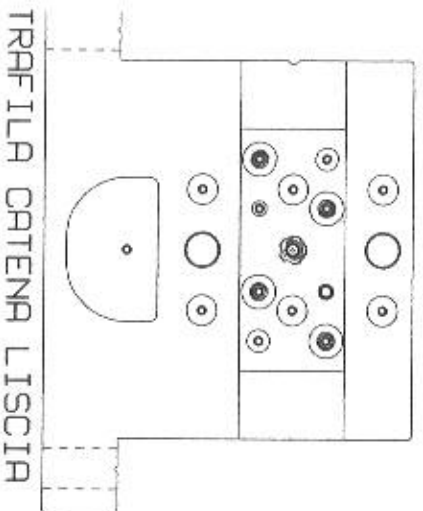
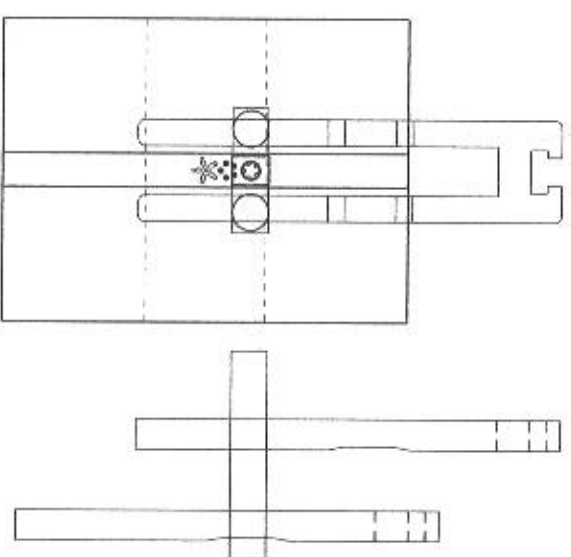
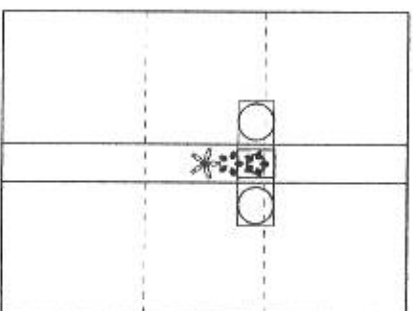
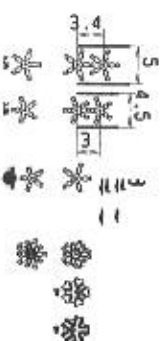
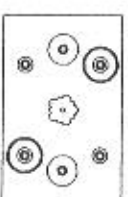
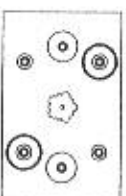
PASSO SX CATENA 1.05

PASSO DX CATENA 0.75

RESA 27%

AREA TRANCIAITO SX max 4.29

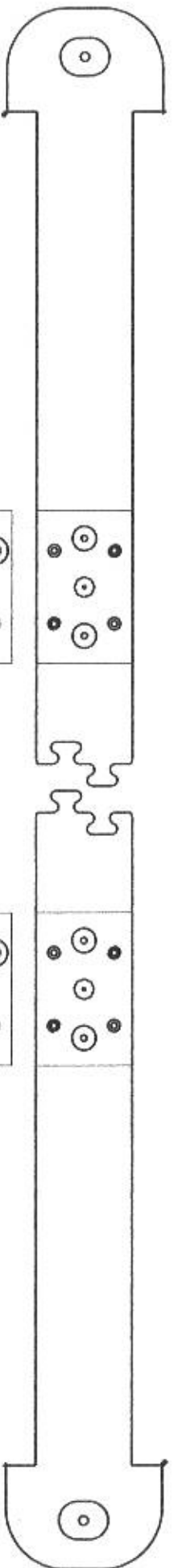
AREA TRANCIAITO DX max 3.56



SK M030 T170 SP ALTERNATA
PALLINO / OVALINO H0.30
PC SX 1.05 PC DX 0.75
PC MEDIO 0.90
LASTRA 5.0/4.5 SPESS.0.12

T180 4 PETALI DAMA PALLINO C

Materiale	Peso specifico (g/ cm3)	Superficie tranciato (mm2)	Spessore lastra (mm)	Volume Tranciato (mm3)	Passo Catena (mm)	Peso tranciato (g)	Pezzi / metro	Peso (g)/ metro	Pezzi / min	Prod. (g/h)
Material	Specific Weight	Cut surface	Strip Thickness	Cut volume	Chain Step	Cut Weight	Pcs / meter	Weight / meter	Pcs / min	Prod. (g/h)
Bronzo (Bronze) 8%	7,40	3,89	0,12	0,467	0,95	0,0035	1052,63	3,64	122,00	25,29
Ottone Brass	8,40	3,89	0,12	0,467	0,95	0,0039	1052,63	4,13	122,00	28,70
Cu	8,90	3,89	0,12	0,467	0,95	0,0042	1052,63	4,37	122,00	30,41
Bronzo (Bronze) 14%	8,90	3,89	0,12	0,467	0,95	0,0042	1052,63	4,37	122,00	30,41
Ag 925	10,37	3,89	0,12	0,467	0,95	0,0048	1052,63	5,10	122,00	35,43
Ag	10,50	3,89	0,12	0,467	0,95	0,0049	1052,63	5,16	122,00	35,88
Pt	21,40	3,89	0,12	0,467	0,95	0,0100	1052,63	10,52	122,00	73,12
Au 14Kt - 585	13,04	3,89	0,12	0,467	0,95	0,0061	1052,63	6,41	122,00	44,56
Au 18Kt - 750	15,54	3,89	0,12	0,467	0,95	0,0073	1052,63	7,64	122,00	53,10
Au 21Kt - 875	17,10	3,89	0,12	0,467	0,95	0,0080	1052,63	8,40	122,00	58,43
Au 22Kt - 917	17,82	3,89	0,12	0,467	0,95	0,0083	1052,63	8,76	122,00	60,89
Au 24Kt	19,25	3,89	0,12	0,467	0,95	0,0090	1052,63	9,46	122,00	65,78



CATENA TONDA DA 180 A 4 PETALI
PALLINI BOMB H0.32 COMPRESO IL NASTRO
STAMPATO/LISCIA/DAMA

FORO INTERNO NO

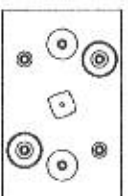
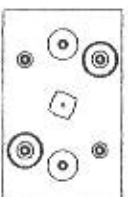
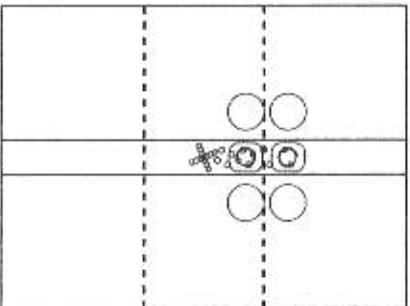
NASTRO 4.5x0.12

PRASSO NASTRO 2.8

PRASSO CATENA ~~0.80~~ 0.95

RESA 31%

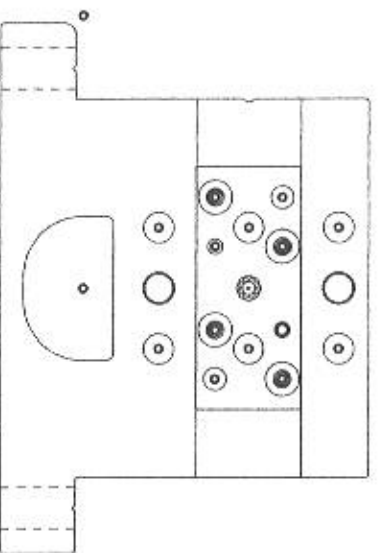
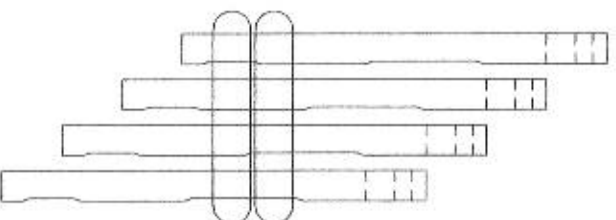
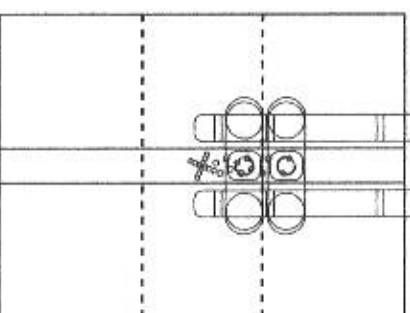
AREA TRINCIATO mmq 3.89



2 3



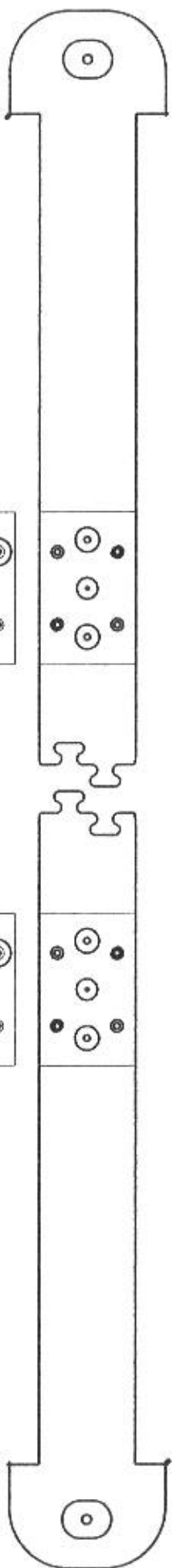
1.5



SK M020C T180 4P DAMA
PALLINO H0.32 ~~PC0.80~~ 0.95
LASTRA 4.5 SPESS.0.12

T200 SK M019 6 PETALI DAMA OVALINO

Materiale	Peso specifico (g/ cm3)	Superficie tranciato (mm2)	Spessore lastra (mm)	Volume Tranciato (mm3)	Passo Catena (mm)	Peso tranciato (g)	Pezzi / metro	Peso (g)/ metro	Pezzi / min	Prod. (g/h)
Material	Specific Weight	Cut surface	Strip Thickness	Cut volume	Chain Step	Cut Weight	Pcs / meter	Weight / meter	Pcs / min	
Bronzo (Bronze) 8%	7,40	4,83	0,10	0,483	0,95	0,0036	1052,63	3,76	122,00	26,16
Ottone Brass	8,40	4,83	0,10	0,483	0,95	0,0041	1052,63	4,27	122,00	29,70
Cu	8,90	4,83	0,10	0,483	0,95	0,0043	1052,63	4,52	122,00	31,47
Bronzo (Bronze) 14%	8,90	4,83	0,10	0,483	0,95	0,0043	1052,63	4,52	122,00	31,47
Ag 925	10,37	4,83	0,10	0,483	0,95	0,0050	1052,63	5,27	122,00	36,66
Ag	10,50	4,83	0,10	0,483	0,95	0,0051	1052,63	5,34	122,00	37,12
Pt	21,40	4,83	0,10	0,483	0,95	0,0103	1052,63	10,88	122,00	75,66
Au 14Kt - 585	13,04	4,83	0,10	0,483	0,95	0,0063	1052,63	6,63	122,00	46,10
Au 18Kt - 750	15,54	4,83	0,10	0,483	0,95	0,0075	1052,63	7,90	122,00	54,94
Au 21Kt - 875	17,10	4,83	0,10	0,483	0,95	0,0083	1052,63	8,69	122,00	60,46
Au 22Kt - 917	17,82	4,83	0,10	0,483	0,95	0,0086	1052,63	9,06	122,00	63,00
Au 24Kt	19,25	4,83	0,10	0,483	0,95	0,0093	1052,63	9,79	122,00	68,06



CATENA TONDA DA 2 A 6 PETALI
OVALI BOMBATI H0.29 COMPRESO IL NASTRO
STAMPATA/LISCIA/DAMA

FORO INTERNO $\varnothing$ 0.80

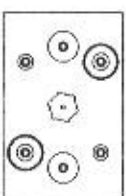
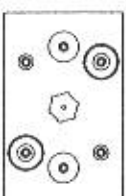
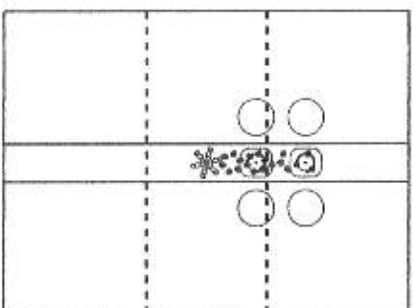
NASTRO 5.0x0.10

PASSO NASTRO 3.3

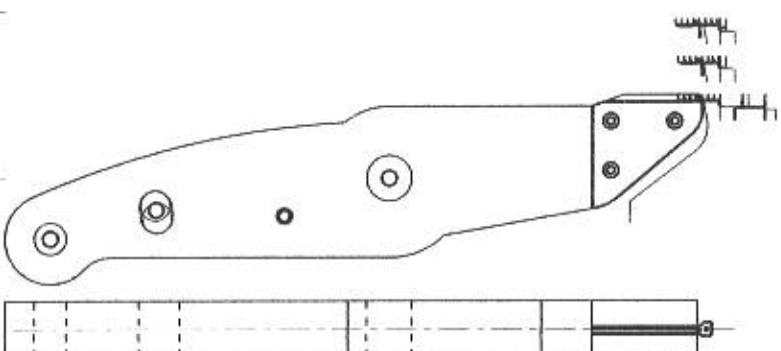
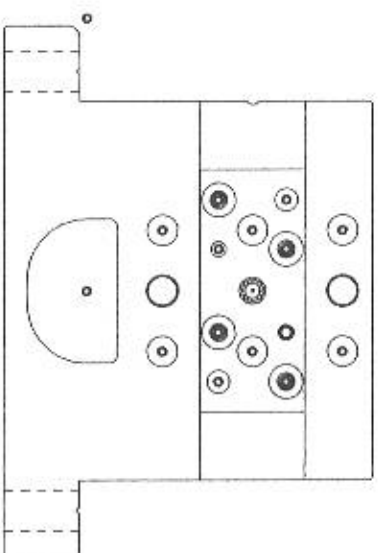
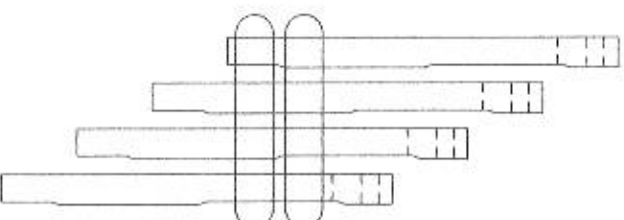
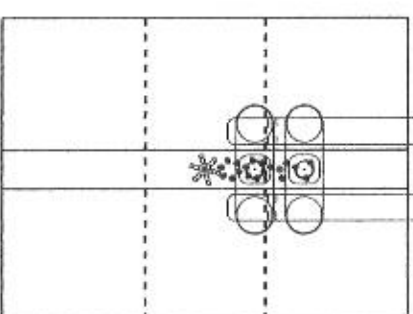
PASSO CATENA 0.95

RESA 33%

AREA TRANCITO mmq 4.83



12

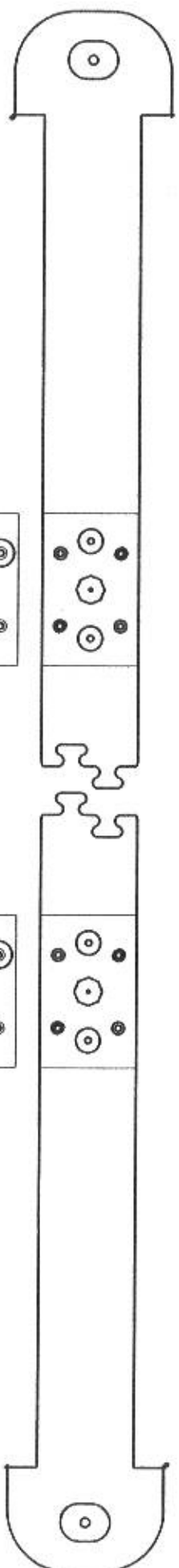


SK M019 T2 6P DAMA
OVALINO H0.29 PC0.95
LASTRA 4.5 SPESS.0.10



T200 SK M029 4 PETALI DAMA PALLINO

Materiale	Peso specifico (g/ cm3)	Superficie tranciato (mm2)	Spessore lastra (mm)	Volume Tranciato (mm3)	Passo Catena (mm)	Peso tranciato (g)	Pezzi / metro	Peso (g)/ metro	Pezzi / min	Prod. (g/h)
Matherial	Specific Weight	Cut surface	Strip Thickness	Cut volume	Chain Step	Cut Weight	Pcs / meter	Weight / meter	Pcs / min	
Bronzo (Bronze) 8%	7,40	6,14	0,12	0,737	1,35	0,0055	740,74	4,04	122,00	39,91
Ottone Brass	8,40	6,14	0,12	0,737	1,35	0,0062	740,74	4,58	122,00	45,30
Cu	8,90	6,14	0,12	0,737	1,35	0,0066	740,74	4,86	122,00	48,00
Bronzo (Bronze) 14%	8,90	6,14	0,12	0,737	1,35	0,0066	740,74	4,86	122,00	48,00
Ag 925	10,37	6,14	0,12	0,737	1,35	0,0076	740,74	5,66	122,00	55,93
Ag	10,50	6,14	0,12	0,737	1,35	0,0077	740,74	5,73	122,00	56,63
Pt	21,40	6,14	0,12	0,737	1,35	0,0158	740,74	11,68	122,00	115,42
Au 14Kt - 585	13,04	6,14	0,12	0,737	1,35	0,0096	740,74	7,12	122,00	70,33
Au 18Kt - 750	15,54	6,14	0,12	0,737	1,35	0,0114	740,74	8,48	122,00	83,81
Au 21Kt - 875	17,10	6,14	0,12	0,737	1,35	0,0126	740,74	9,33	122,00	92,23
Au 22Kt - 917	17,82	6,14	0,12	0,737	1,35	0,0131	740,74	9,73	122,00	96,11
Au 24Kt	19,25	6,14	0,12	0,737	1,35	0,0142	740,74	10,51	122,00	103,82



CATENA TONDA DA 200 A 4 PETALI
PALLINI BOMB H0.40 COMPRESO IL NASTRO
STAMPATA/LISCIA

NO FORO INTERNO

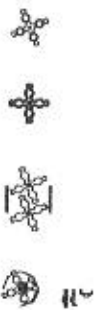
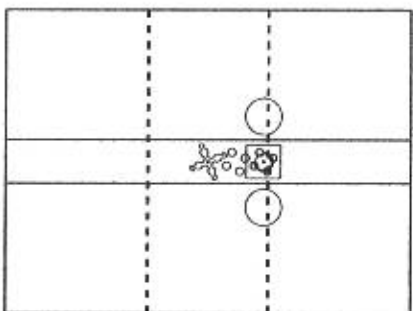
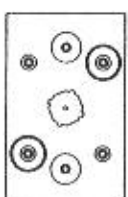
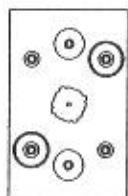
NASTRO 5.7x0.12

PASSO NASTRO 3.7

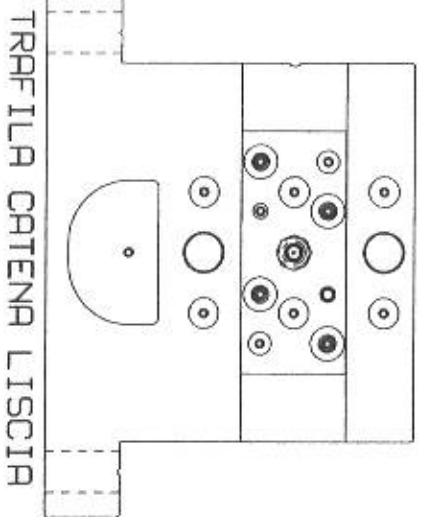
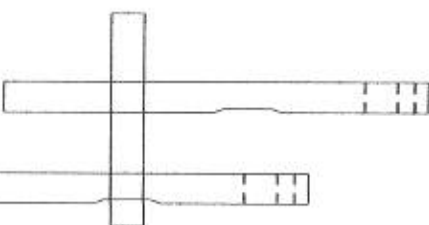
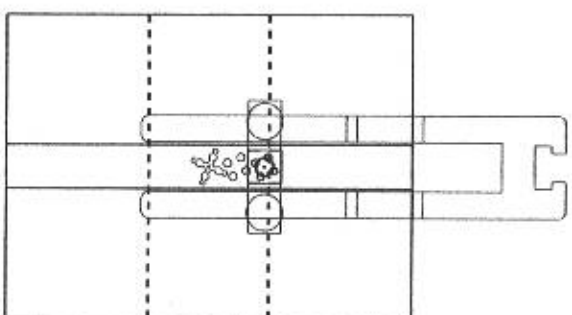
PASSO CATENA 1.35

RESA 30%

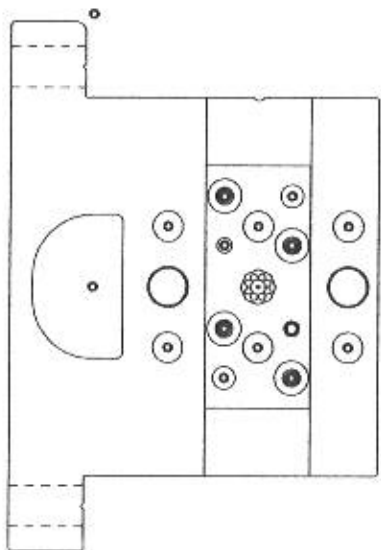
AREA TRINCIATO mmq 6.14



1.5



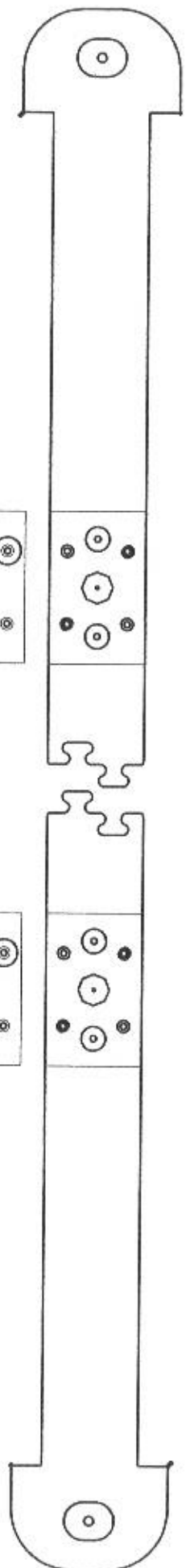
TRAFILA CATENA LISCIA



SK M029 T200 4P DAMA
PALLINO H0.40 PC1.35
LASTRA 5.7 SPESS.0.12

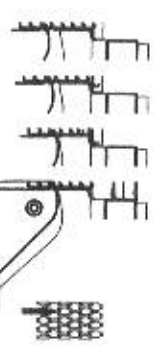
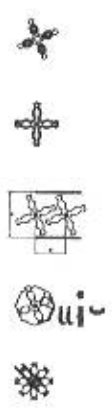
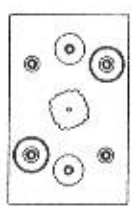
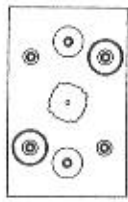
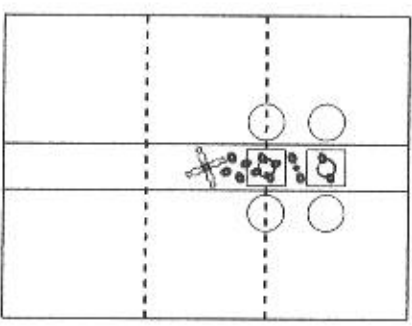
T220 SK M031 4 PETALI DAMA OVALINO

Material	Peso specifico (g/ cm3)	Superficie tranciato (mm2)	Spessore lastra (mm)	Volume Tranciato (mm3)	Passo Catena (mm)	Peso tranciato (g)	Pezzi / metro	Peso (g)/ metro	Pezzi / min	Prod. (g/h)
Material	Specific Weight	Cut surface	Strip Thickness	Cut volume	Chain Step	Cut Weight	Pcs / meter	Weight / meter	Pcs / min	Prod. (g/h)
Bronzo (Bronze) 8%	7,40	7,04	0,15	1,056	1,40	0,0078	714,29	5,58	122,00	57,20
Ottone Brass	8,40	7,04	0,15	1,056	1,40	0,0089	714,29	6,34	122,00	64,93
Cu	8,90	7,04	0,15	1,056	1,40	0,0094	714,29	6,71	122,00	68,80
Bronzo (Bronze) 14%	8,90	7,04	0,15	1,056	1,40	0,0094	714,29	6,71	122,00	68,80
Ag 925	10,37	7,04	0,15	1,056	1,40	0,0110	714,29	7,82	122,00	80,16
Ag	10,50	7,04	0,15	1,056	1,40	0,0111	714,29	7,92	122,00	81,16
Pt	21,40	7,04	0,15	1,056	1,40	0,0226	714,29	16,14	122,00	165,42
Au 14Kt - 585	13,04	7,04	0,15	1,056	1,40	0,0138	714,29	9,84	122,00	100,80
Au 18Kt - 750	15,54	7,04	0,15	1,056	1,40	0,0164	714,29	11,72	122,00	120,12
Au 21Kt - 875	17,10	7,04	0,15	1,056	1,40	0,0181	714,29	12,90	122,00	132,18
Au 22Kt - 917	17,82	7,04	0,15	1,056	1,40	0,0188	714,29	13,44	122,00	137,75
Au 24Kt	19,25	7,04	0,15	1,056	1,40	0,0203	714,29	14,52	122,00	148,80

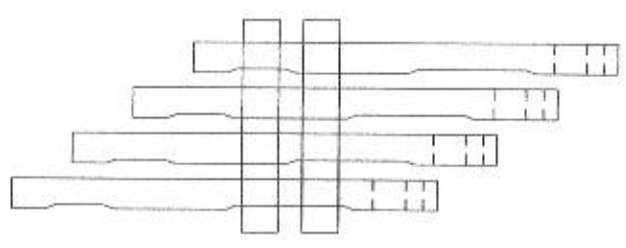
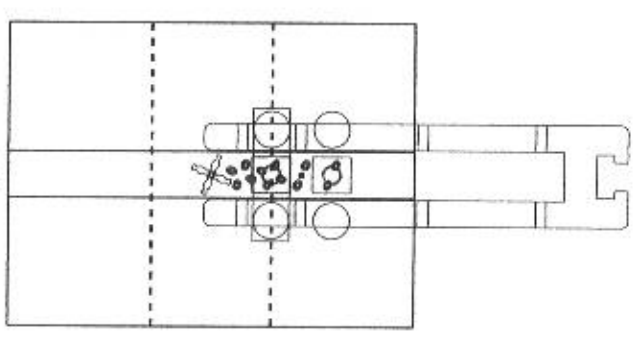


CATENA TONDA DA 200 A 4 PETALI
 OVALINI BOMB H0.45 COMPRESO IL NASTRO
 STAMPAT/LISCIA
 NO FORO INTERNO

NASTRO 6.0x0.20
 in alternativa
 NASTRO 6.0x0.15
 PRASSO NASTRO 4.0
 PRASSO CATENA 1.40
 RESA 30%
 AREA TRANCIAITO mmq 7.04

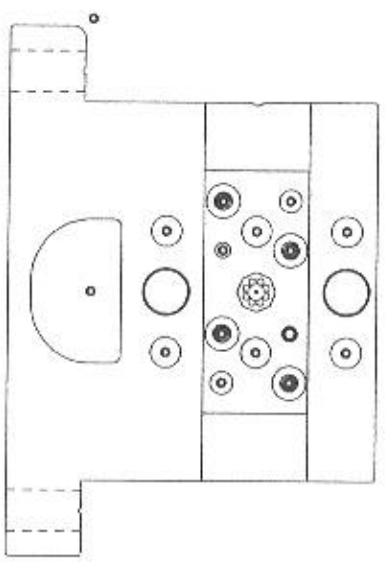
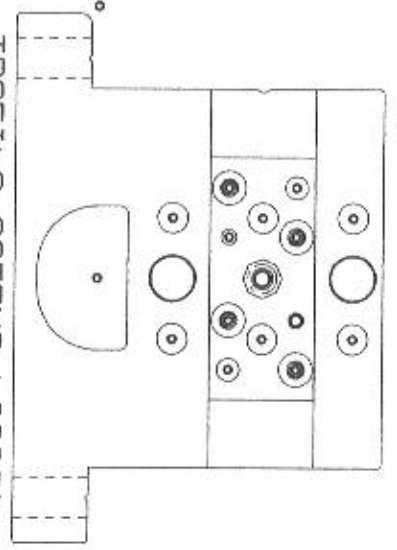


1.5



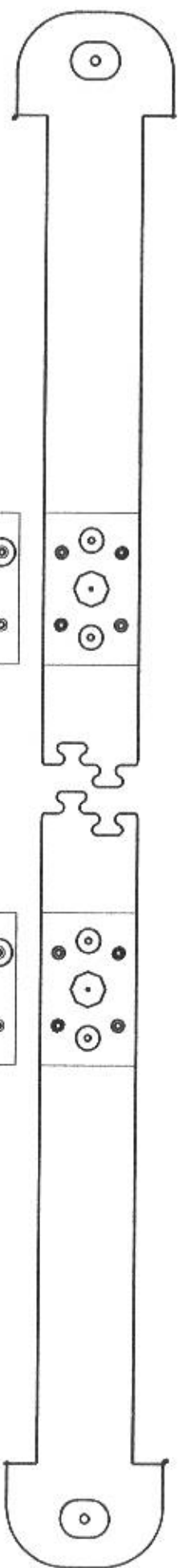
SK M031 T220 4P DAMA
 OVALINO H045 PC1.40
 LASTRA 6.0 SPESS.0.20

TRAFILA CATENA LISCIA



T250 SK M028 4 PETALI DAMA PALLINO

Materiale	Peso specifico (g/ cm3)	Superficie tranciato (mm2)	Spessore lastra (mm)	Volume Tranciato (mm3)	Passo Catena (mm)	Peso tranciato (g)	Pezzi / metro	Peso (g)/ metro	Pezzi / min	Prod. (g/h)
Material	Specific Weight	Cut surface	Strip Thickness	Cut volume	Chain Step	Cut Weight	Pcs / meter	Weight / meter	Pcs / min	
Bronzo (Bronze) 8%	7,40	9,95	0,14	1,393	1,70	0,0103	588,24	6,06	122,00	75,46
Ottone Brass	8,40	9,95	0,14	1,393	1,70	0,0117	588,24	6,88	122,00	85,65
Cu	8,90	9,95	0,14	1,393	1,70	0,0124	588,24	7,29	122,00	90,75
Bronzo (Bronze) 14%	8,90	9,95	0,14	1,393	1,70	0,0124	588,24	7,29	122,00	90,75
Ag 925	10,37	9,95	0,14	1,393	1,70	0,0144	588,24	8,50	122,00	105,74
Ag	10,50	9,95	0,14	1,393	1,70	0,0146	588,24	8,60	122,00	107,07
Pt	21,40	9,95	0,14	1,393	1,70	0,0298	588,24	17,54	122,00	218,21
Au 14Kt - 585	13,04	9,95	0,14	1,393	1,70	0,0182	588,24	10,69	122,00	132,97
Au 18Kt - 750	15,54	9,95	0,14	1,393	1,70	0,0216	588,24	12,73	122,00	158,46
Au 21Kt - 875	17,10	9,95	0,14	1,393	1,70	0,0238	588,24	14,01	122,00	174,36
Au 22Kt - 917	17,82	9,95	0,14	1,393	1,70	0,0248	588,24	14,60	122,00	181,71
Au 24Kt	19,25	9,95	0,14	1,393	1,70	0,0268	588,24	15,77	122,00	196,29



CATENA TONDA DA 250 A 4 PETALI
PALLINI BOMB H0.50 COMPRESO IL NASTRO
STAMPATA/LISCIA
NO FORO INTERNO

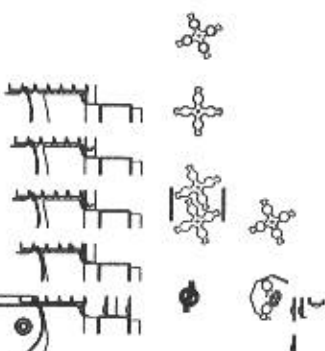
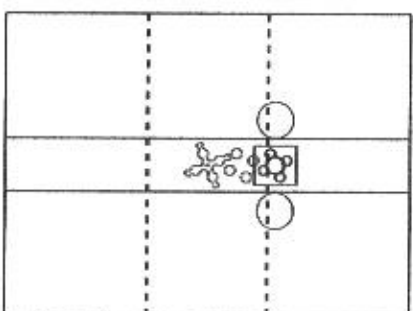
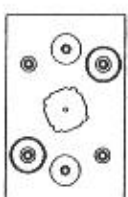
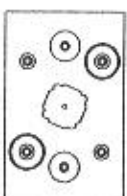
NASTRO 7.0x0.14

PASSO NASTRO 4.5

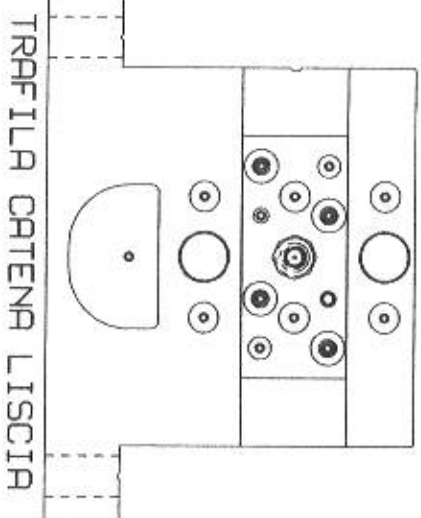
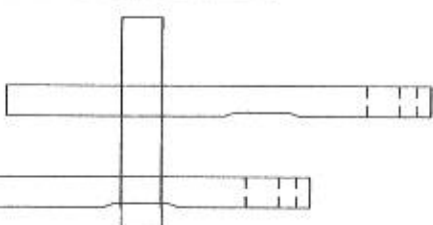
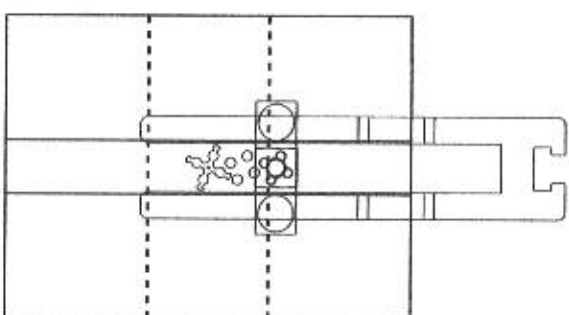
PASSO CATENA 1.70

RESA 32%

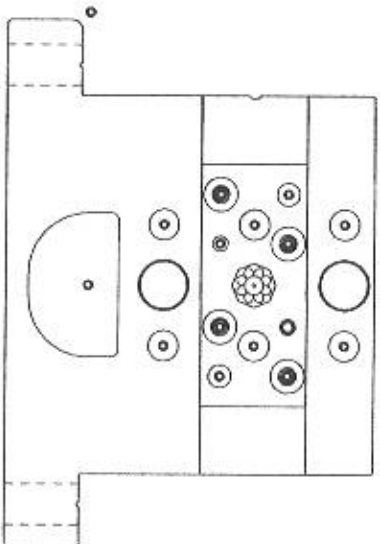
AREA TRINCIATO mmq 9.95



1.5



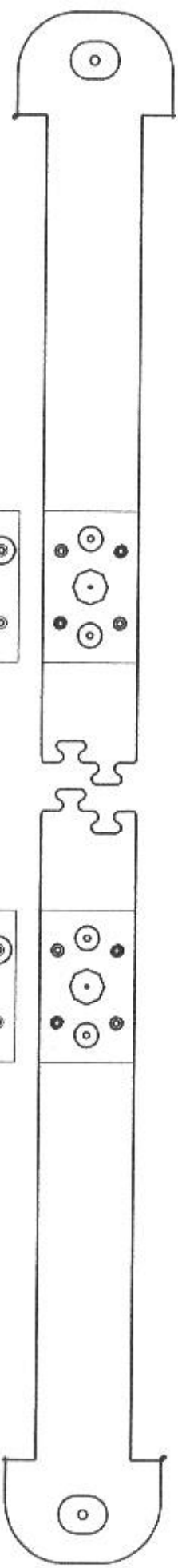
TRAFILA CATENA LISCIA



SK M028 T250 4P DAMA
PALLINO H0.50 PCI.70
LASTRA 7.0 SPESS.0.14

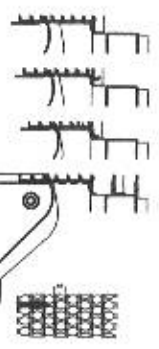
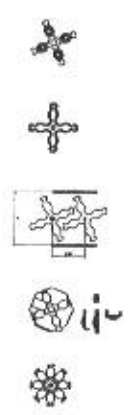
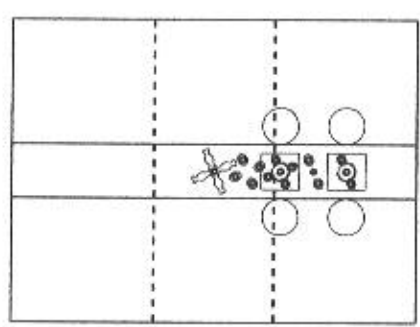
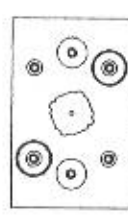
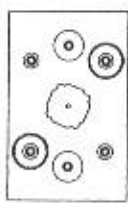
T250 SK M032 4 PETALI DAMA OVALINO

Materiale	Peso specifico (g/ cm3)	Superficie tranciato (mm2)	Spessore lastra (mm)	Volume Tranciato (mm3)	Passo Catena (mm)	Peso tranciato (g)	Pezzi / metro	Peso (g)/ metro	Pezzi / min	Prod. (g/h)
Material	Specific Weight	Cut surface	Strip Thickness	Cut volume	Chain Step	Cut Weight	Pcs / meter	Weight / meter	Pcs / min	
Bronzo (Bronze) 8%	7,40	9,14	0,15	1,371	1,60	0,0101	625,00	6,34	122,00	74,26
Ottone Brass	8,40	9,14	0,15	1,371	1,60	0,0115	625,00	7,20	122,00	84,30
Cu	8,90	9,14	0,15	1,371	1,60	0,0122	625,00	7,63	122,00	89,32
Bronzo (Bronze) 14%	8,90	9,14	0,15	1,371	1,60	0,0122	625,00	7,63	122,00	89,32
Ag 925	10,37	9,14	0,15	1,371	1,60	0,0142	625,00	8,89	122,00	104,07
Ag	10,50	9,14	0,15	1,371	1,60	0,0144	625,00	9,00	122,00	105,38
Pt	21,40	9,14	0,15	1,371	1,60	0,0293	625,00	18,34	122,00	214,76
Au 14Kt - 585	13,04	9,14	0,15	1,371	1,60	0,0179	625,00	11,17	122,00	130,87
Au 18Kt - 750	15,54	9,14	0,15	1,371	1,60	0,0213	625,00	13,32	122,00	155,96
Au 21Kt - 875	17,10	9,14	0,15	1,371	1,60	0,0234	625,00	14,65	122,00	171,61
Au 22Kt - 917	17,82	9,14	0,15	1,371	1,60	0,0244	625,00	15,27	122,00	178,84
Au 24Kt	19,25	9,14	0,15	1,371	1,60	0,0264	625,00	16,49	122,00	193,19

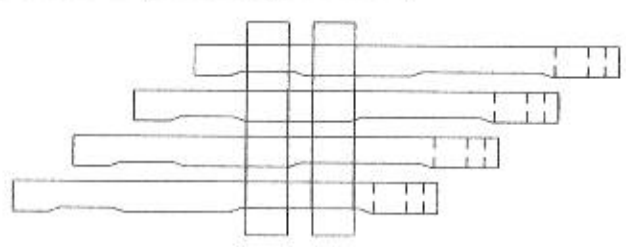
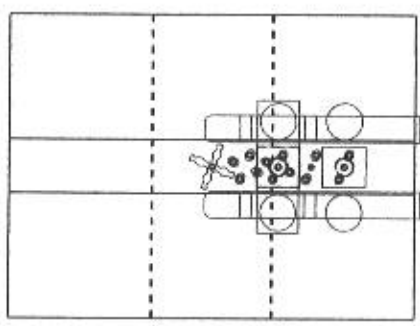


CATENA TONDA DA 250 A 4 PETALI
 OVALINI BOMB H0.50 COMPRESO IL NASTRO
 STAMPATA/LISCIA
 NO FORO INTERNO

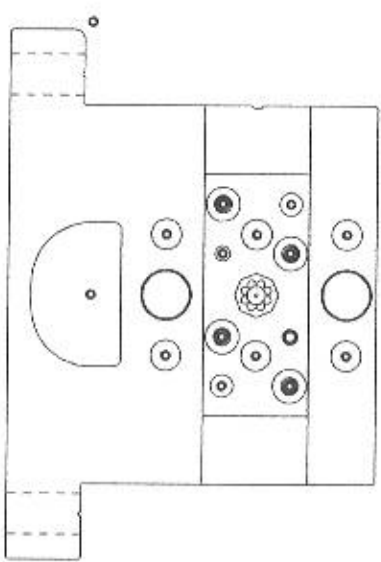
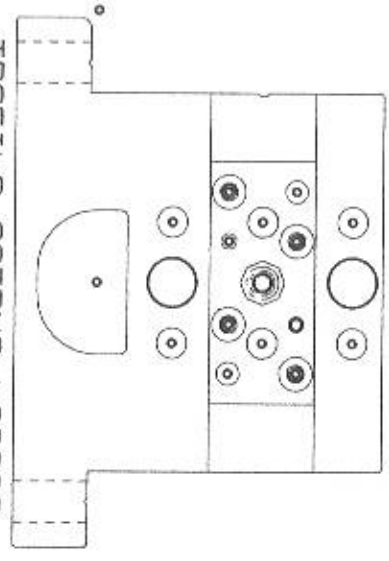
NASTRO 7.0x0.20
 in alternativa
 NASTRO 7.0x0.15
 PASSO NASTRO 4.4
 PASSO CATENA 1.60
 RESA 30%
 AREA TRANCATO mmq 9.14



1.5



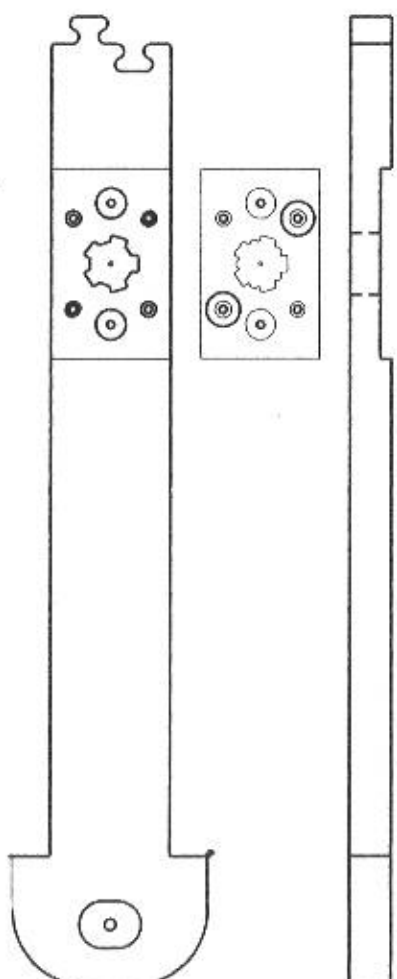
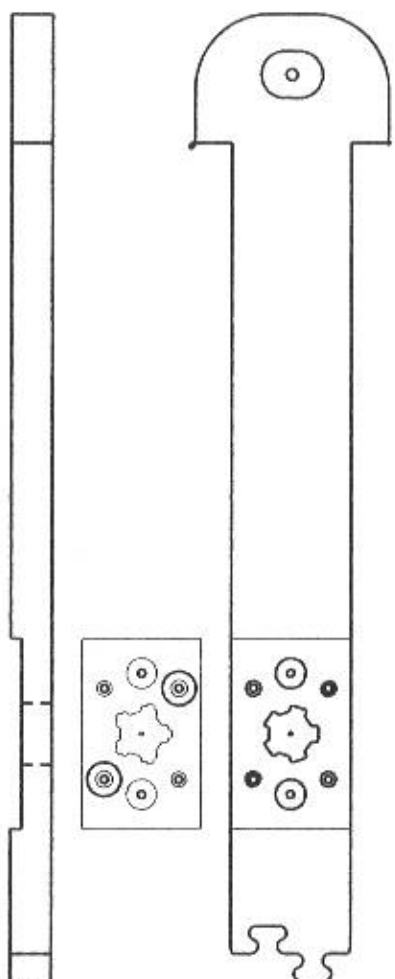
TRAFILA CATENA LISCIA



SK M032 T250 4P DAMA
 OVALINO H050 PC1.60
 LASTRA 7.0 SPESS.0.20

T300 SK M016 5 PETALI ROMBOSFERA

Materiale	Peso specifico (g/ cm3)	Superficie tranciato (mm2)	Spessore lastra (mm)	Volume Tranciato (mm3)	Passo Catena 1 (mm)	Passo Catena 2 (mm)	Peso tranciato (g)	Pezzi / metro	Peso (g)/ metro	Pezzi / min	Prod. (g/h)
Material	Specific Weight	Cut surface	Strip Thickness	Cut volume	Chain Step 1	Chain Step 2	Cut Weight	Pcs / meter	Weight / meter	Pcs / min	Prod. (g/h)
Bronzo (Bronze) 8%	7,40	14,05	0,15	2,108	2,40	1,60	0,0156	500,00	7,80	122,00	114,16
Ottone Brass	8,40	14,05	0,15	2,108	2,40	1,60	0,0177	500,00	8,85	122,00	129,59
Cu	8,90	14,05	0,15	2,108	2,40	1,60	0,0188	500,00	9,38	122,00	137,30
Bronzo (Bronze) 14%	8,90	14,05	0,15	2,108	2,40	1,60	0,0188	500,00	9,38	122,00	137,30
Ag 925	10,37	14,05	0,15	2,108	2,40	1,60	0,0219	500,00	10,93	122,00	159,98
Ag	10,50	14,05	0,15	2,108	2,40	1,60	0,0221	500,00	11,06	122,00	161,98
Pt	21,40	14,05	0,15	2,108	2,40	1,60	0,0451	500,00	22,55	122,00	330,14
Au 14Kt - 585	13,04	14,05	0,15	2,108	2,40	1,60	0,0275	500,00	13,74	122,00	201,17
Au 18Kt - 750	15,54	14,05	0,15	2,108	2,40	1,60	0,0328	500,00	16,38	122,00	239,73
Au 21Kt - 875	17,10	14,05	0,15	2,108	2,40	1,60	0,0360	500,00	18,02	122,00	263,80
Au 22Kt - 917	17,82	14,05	0,15	2,108	2,40	1,60	0,0376	500,00	18,78	122,00	274,91
Au 24Kt	19,25	14,05	0,15	2,108	2,40	1,60	0,0406	500,00	20,28	122,00	296,97



CATENA TONDA $\phi 3.0$ A 5 PETALI
ROMBI ALTERNATI A SFERE
STAMPATA O LISCIA
FORO INTERNO $\phi 1.0$

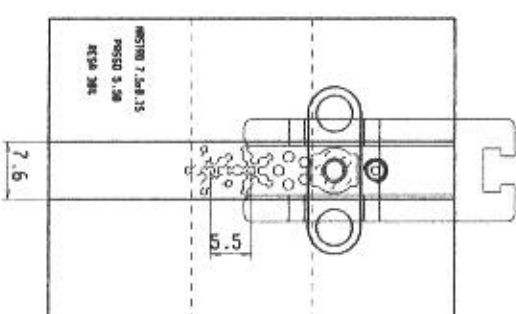
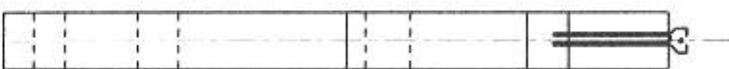
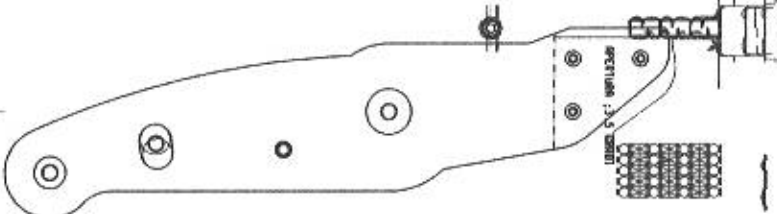
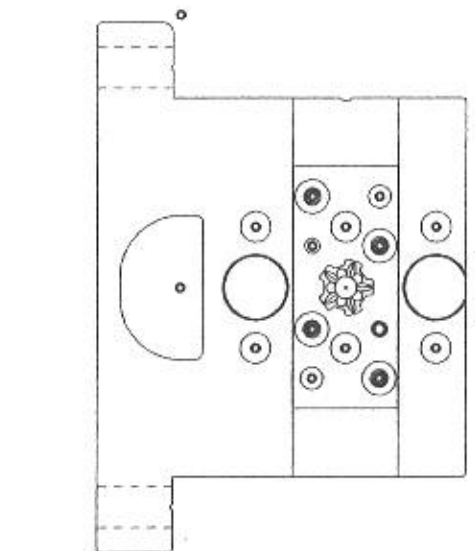
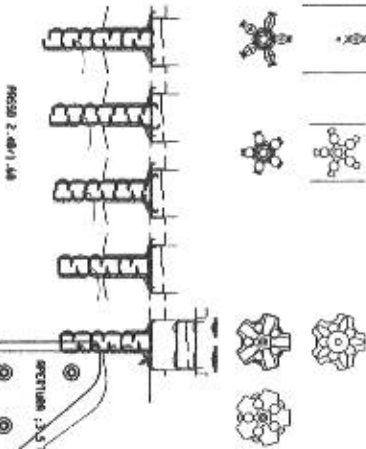
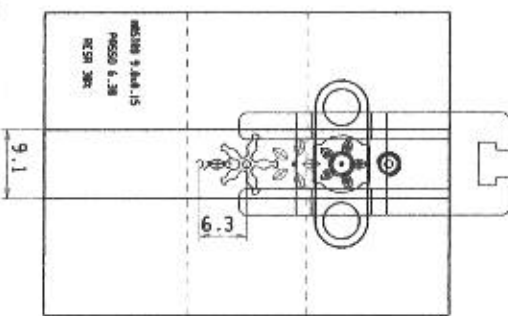
NASTRO 9.0x0.15

PRESSO NASTRO 6.3/5.5

PRESSO CATENA 2.40/1.60

RESA 30%

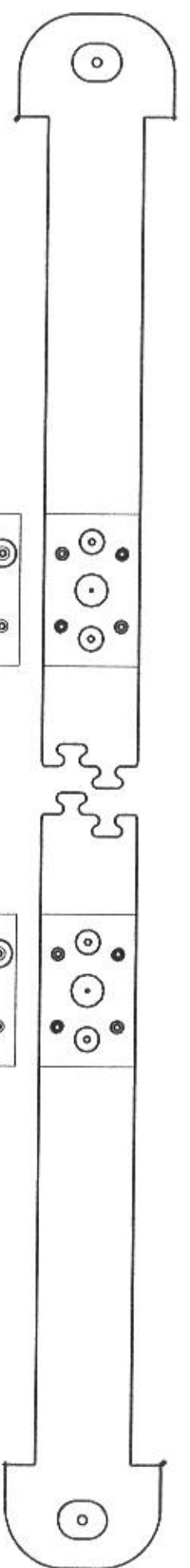
MASSA MEDIA TRINCIATINI 2.11



SK M016 T300 SP
PC240/160
SL015 Rombo Sfera

T300 SK M024 6 PETALI DAMA OVALINO

Materiale	Peso specifico (g/ cm3)	Superficie tranciato (mm2)	Spessore lastra (mm)	Volume Tranciato (mm3)	Passo Catena (mm)	Peso tranciato (g)	Pezzi / metro	Peso (g)/ metro	Pezzi / min	Prod. (g/h)
Matherial	Specific Weight	Cut surface	Strip Thickness	Cut volume	Chain Step	Cut Weight	Pcs / meter	Weight / meter	Pcs / min	
Bronzo (Bronze) 8%	7,40	10,54	0,15	1,581	1,25	0,0117	800,00	9,36	122,00	85,64
Ottone Brass	8,40	10,54	0,15	1,581	1,25	0,0133	800,00	10,62	122,00	97,21
Cu	8,90	10,54	0,15	1,581	1,25	0,0141	800,00	11,26	122,00	103,00
Bronzo (Bronze) 14%	8,90	10,54	0,15	1,581	1,25	0,0141	800,00	11,26	122,00	103,00
Ag 925	10,37	10,54	0,15	1,581	1,25	0,0164	800,00	13,12	122,00	120,01
Ag	10,50	10,54	0,15	1,581	1,25	0,0166	800,00	13,28	122,00	121,52
Pt	21,40	10,54	0,15	1,581	1,25	0,0338	800,00	27,07	122,00	247,66
Au 14Kt - 585	13,04	10,54	0,15	1,581	1,25	0,0206	800,00	16,49	122,00	150,91
Au 18Kt - 750	15,54	10,54	0,15	1,581	1,25	0,0246	800,00	19,65	122,00	179,84
Au 21Kt - 875	17,10	10,54	0,15	1,581	1,25	0,0270	800,00	21,63	122,00	197,90
Au 22Kt - 917	17,82	10,54	0,15	1,581	1,25	0,0282	800,00	22,54	122,00	206,23
Au 24Kt	19,25	10,54	0,15	1,581	1,25	0,0304	800,00	24,35	122,00	222,78



CATENA TONDA DA 300 A 6 PETALI
OVALINI BOMB H0.425 COMPRESO IL NASTRO
STAMPATA/LISCIA/DAMA

FORO INTERNO 1.20

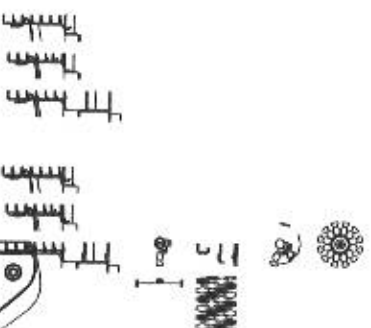
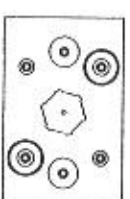
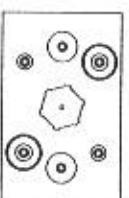
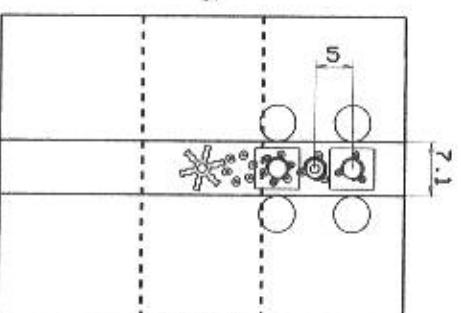
NASTRO 7.0x0.15

PASSO NASTRO 5.0

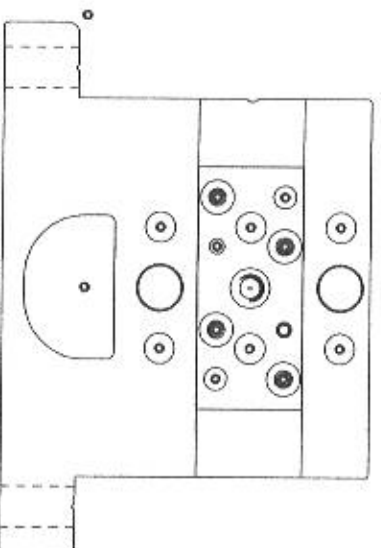
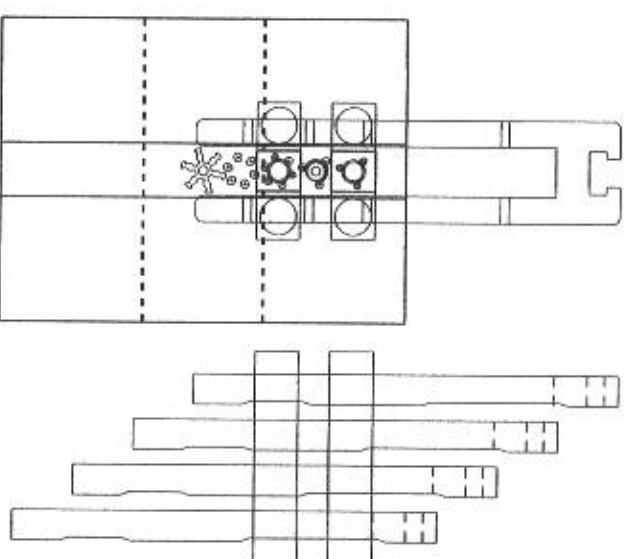
PASSO CATENA 1.25

RESA 30%

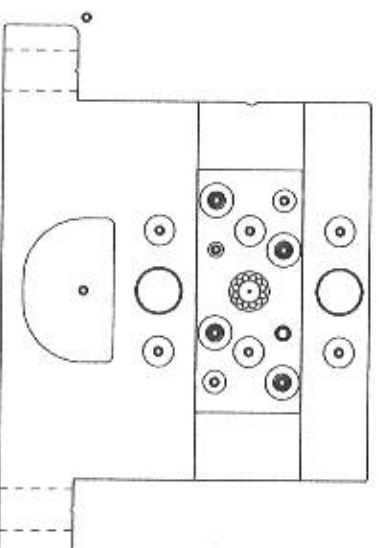
AREA TRANCIAIO mmq 10.54



1.5



TRAFILA CATENA LISCIA

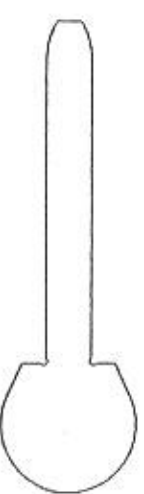
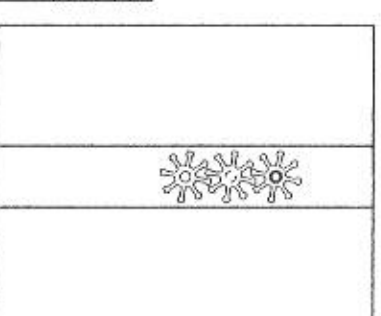
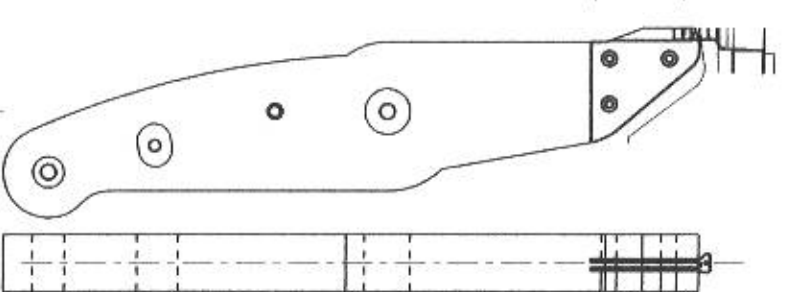
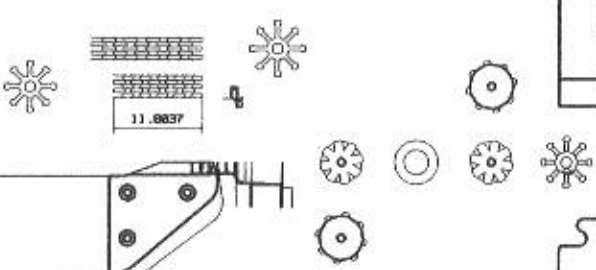
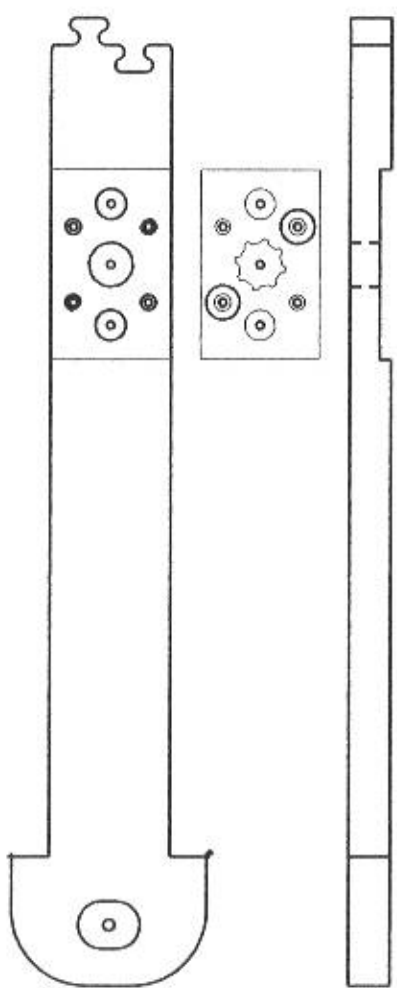
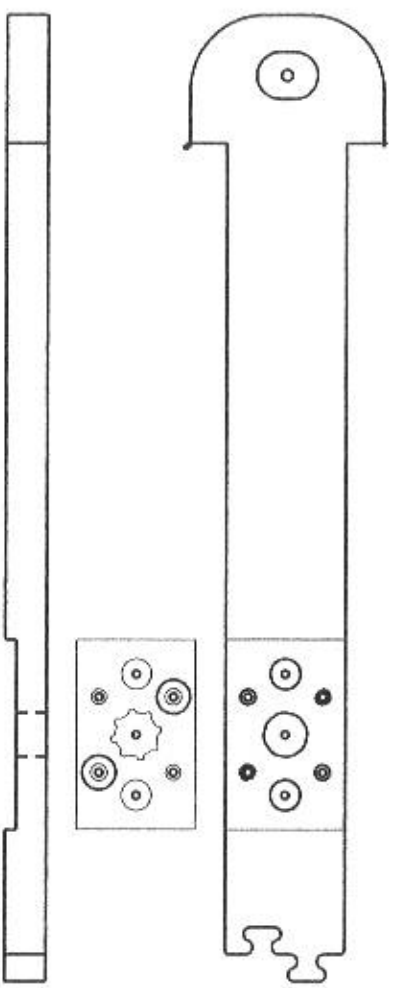
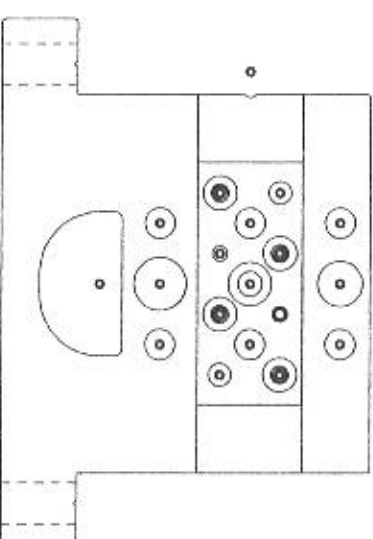
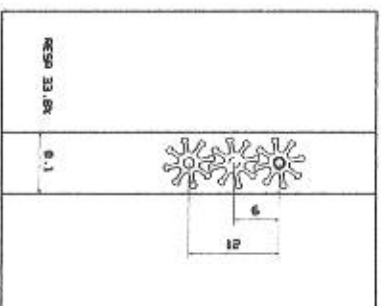


SK M024 T300 6P DAMA
OVALINO H0.425 PCI.25
LASTRA 7.0 SPESS.0.15

T330 SK M03 LACONA 8 PETALI

Materiale	Peso specifico (g/ cm3)	Superficie tranciato (mm2)	Spessore lastra (mm)	Volume Tranciato (mm3)	Passo Catena (mm)	Peso tranciato (g)	Pezzi / metro	Peso (g)/ metro	Pezzi / min	Prod. (g/h)
Matherial	Specific Weight	Cut surface	Strip Thickness	Cut volume	Chain Step	Cut Weight	Pcs / meter	Weight / meter	Pcs / min	
Bronzo (Bronze) 8%	7,40	14,47	0,15	2,350	1,15	0,0161	869,57	13,97	122,00	117,57
Ottone Brass	8,40	14,47	0,15	2,350	1,15	0,0182	869,57	15,85	122,00	133,46
Cu	8,90	14,47	0,15	2,350	1,15	0,0193	869,57	16,80	122,00	141,40
Bronzo (Bronze) 14%	8,90	14,47	0,15	2,350	1,15	0,0193	869,57	16,80	122,00	141,40
Ag 925	10,37	14,47	0,15	2,350	1,15	0,0225	869,57	19,57	122,00	164,76
Ag	10,50	14,47	0,15	2,350	1,15	0,0228	869,57	19,82	122,00	166,82
Pt	21,40	14,47	0,15	2,350	1,15	0,0464	869,57	40,39	122,00	340,00
Au 14Kt - 585	13,04	14,47	0,15	2,350	1,15	0,0283	869,57	24,61	122,00	207,18
Au 18Kt - 750	15,54	14,47	0,15	2,350	1,15	0,0337	869,57	29,33	122,00	246,90
Au 21Kt - 875	17,10	14,47	0,15	2,350	1,15	0,0371	869,57	32,27	122,00	271,69
Au 22Kt - 917	17,82	14,47	0,15	2,350	1,15	0,0387	869,57	33,63	122,00	283,13
Au 24Kt	19,25	14,47	0,15	2,350	1,15	0,0418	869,57	36,33	122,00	305,85

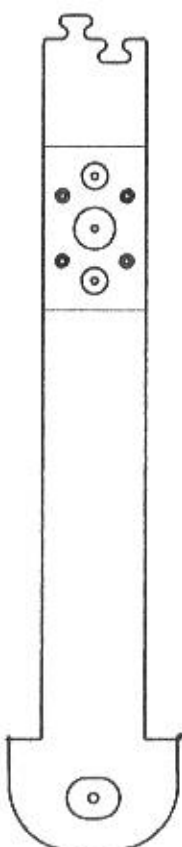
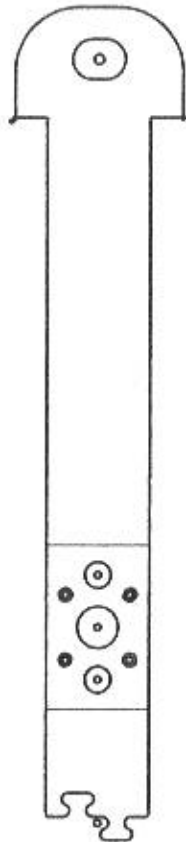
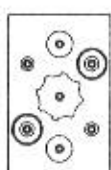
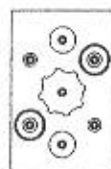
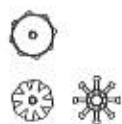
CATENA TONDA $\phi 3.25$ A 8 PETALI
 RETTANGOLI
 SOLO LISCIA
 FORO INTERNO $\phi 1.4$
 NASTRO 8.0x0.15
 PASSO NASTRO 6.0
 PASSO CATENA 1.15
 RESA 33%
 MASSA TRINCIATINO 2.35



SK T3.3 8P LACONA
 PASSO CATENA 1.15
 LASTRA SPESS.015

T330 SK M05 LACONA 8 PETALI SUPERLIGHT

Materiale	Peso specifico (g/ cm3)	Superficie tranciato (mm2)	Spessore lastra (mm)	Volume Tranciato (mm3)	Passo Catena (mm)	Peso tranciato (g)	Pezzi / metro	Peso (g)/ metro	Pezzi / min	Prod. (g/h)
Matherial	Specific Weight	Cut surface	Strip Thickness	Cut volume	Chain Step	Cut Weight	Pcs / meter	Weight / meter	Pcs / min	
Bronzo (Bronze) 8%	7,40	15,96	0,05	0,798	1,45	0,0059	689,66	4,07	122,00	43,23
Ottone Brass	8,40	15,96	0,05	0,798	1,45	0,0067	689,66	4,62	122,00	49,07
Cu	8,90	15,96	0,05	0,798	1,45	0,0071	689,66	4,90	122,00	51,99
Bronzo (Bronze) 14%	8,90	15,96	0,05	0,798	1,45	0,0071	689,66	4,90	122,00	51,99
Ag 925	10,37	15,96	0,05	0,798	1,45	0,0083	689,66	5,71	122,00	60,57
Ag	10,50	15,96	0,05	0,798	1,45	0,0084	689,66	5,78	122,00	61,33
Pt	21,40	15,96	0,05	0,798	1,45	0,0171	689,66	11,78	122,00	125,01
Au 14Kt - 585	13,04	15,96	0,05	0,798	1,45	0,0104	689,66	7,18	122,00	76,17
Au 18Kt - 750	15,54	15,96	0,05	0,798	1,45	0,0124	689,66	8,55	122,00	90,77
Au 21Kt - 875	17,10	15,96	0,05	0,798	1,45	0,0136	689,66	9,41	122,00	99,89
Au 22Kt - 917	17,82	15,96	0,05	0,798	1,45	0,0142	689,66	9,81	122,00	104,09
Au 24Kt	19,25	15,96	0,05	0,798	1,45	0,0154	689,66	10,59	122,00	112,45



CATENA TONDA ø3.30 A 8 PETALI
RETTANGOLO

SOLO LISCIA

FORO INTERNO ø1.6

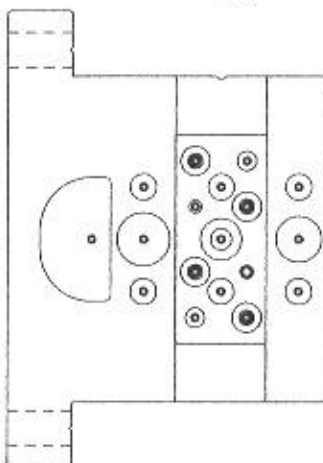
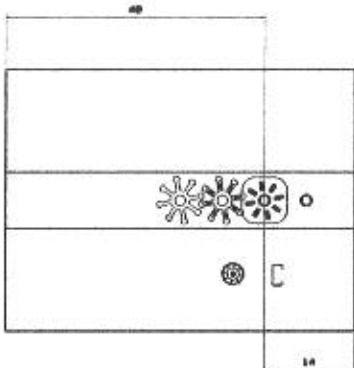
NASTRO 8.5x0.05

PASSO NASTRO 6.5

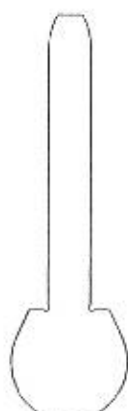
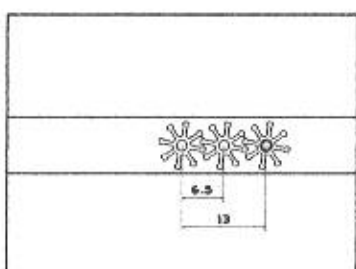
PASSO CATENA 1.50

RESA 31%

MASSA TRINCIATINO 0.80



8.5

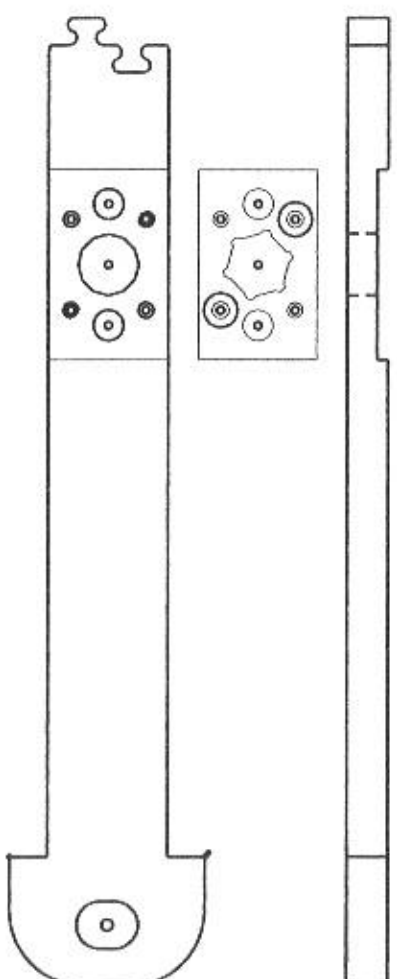
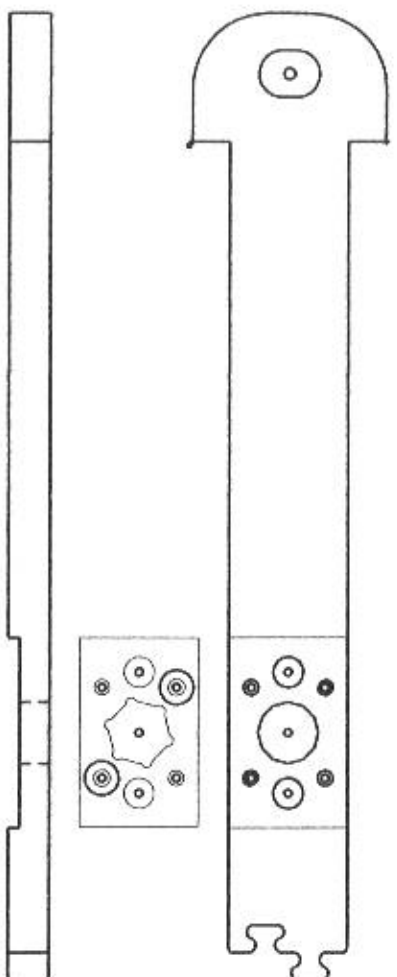


SK M05 T3.3 8P SP010 PC145 LACONA
LASTRA SPESS.005



T450 SK M04 TONDA 6 PETALI PALLINO

Materiale	Peso specifico (g/ cm3)	Superficie tranciato (mm2)	Spessore lastra (mm)	Volume Tranciato (mm3)	Passo Catena (mm)	Peso tranciato (g)	Pezzi / metro	Peso (g)/ metro	Pezzi / min	Prod. (g/h)
Matherial	Specific Weight	Cut surface	Strip thickness	Cut volume	Chain Step	Cut Weight	Pcs / meter	Weight / meter	Pcs / min	
Bronzo (Bronze) 8%	7,40	26,00	0,20	5,200	2,10	0,0385	476,19	18,32	122,00	281,67
Ottone Brass	8,40	26,00	0,20	5,200	2,10	0,0437	476,19	20,80	122,00	319,74
Cu	8,90	26,00	0,20	5,200	2,10	0,0463	476,19	22,04	122,00	338,77
Bronzo (Bronze) 14%	8,90	26,00	0,20	5,200	2,10	0,0463	476,19	22,04	122,00	338,77
Ag 925	10,37	26,00	0,20	5,200	2,10	0,0539	476,19	25,68	122,00	394,72
Ag	10,50	26,00	0,20	5,200	2,10	0,0546	476,19	26,00	122,00	399,67
Pt	21,40	26,00	0,20	5,200	2,10	0,1113	476,19	52,99	122,00	814,57
Au 14Kt - 585	13,04	26,00	0,20	5,200	2,10	0,0678	476,19	32,29	122,00	496,35
Au 18Kt - 750	15,54	26,00	0,20	5,200	2,10	0,0808	476,19	38,48	122,00	591,51
Au 21Kt - 875	17,10	26,00	0,20	5,200	2,10	0,0889	476,19	42,34	122,00	650,89
Au 22Kt - 917	17,82	26,00	0,20	5,200	2,10	0,0977	476,19	44,13	122,00	678,30
Au 24Kt	19,25	26,00	0,20	5,200	2,10	0,1001	476,19	47,67	122,00	732,73



CATENA TONDA ø4.5 A 6 PETALI

SFERE

STAMPATA O LISCIA

FORO INTERNO ø1.4

NASTRO 11.0x0.20

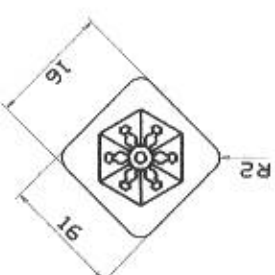
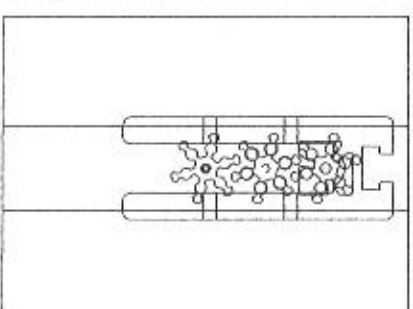
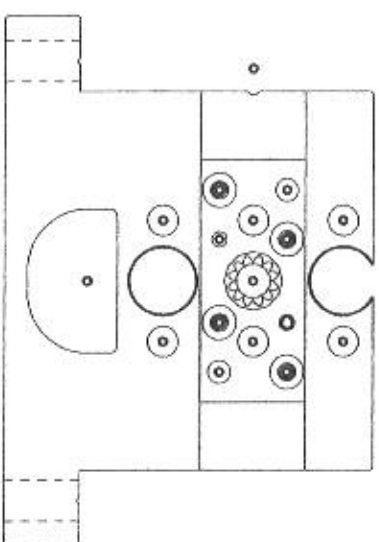
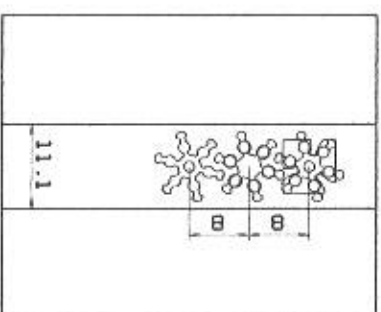
PASSO NASTRO 8.0

PASSO CATENA 2.00

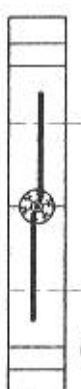
RESA 34%

MASSA TRANCIAITINO 5.20

POSSIBILE SU MACCHINE
CON PISTONI TANDEM

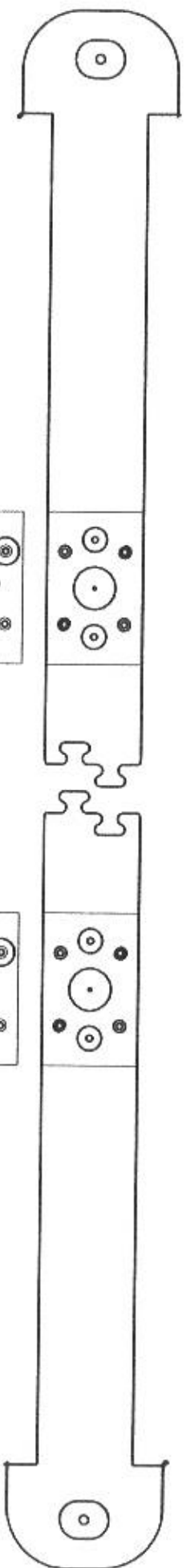


SK M04 TON PAL 6P T4.5
LASTRA 11 SPESS.020



T450 SK M027 8 PETALI DAMA OVALINO

Materiale	Peso specifico (g/ cm3)	Superficie tranciato (mm2)	Spessore lastra (mm)	Volume Tranciato (mm3)	Passo Catena (mm)	Peso tranciato (g)	Pezzi / metro	Peso (g)/ metro	Pezzi / min	Prod. (g/h)
Material	Specific Weight	Cut surface	Strip Thickness	Cut volume	Chain Step	Cut Weight	Pcs / meter	Weight / meter	Pcs / min	Prod. (g/h)
Bronzo (Bronze) 8%	7,40	23,65	0,15	3,548	1,40	0,0263	714,29	18,75	122,00	192,16
Ottone Brass	8,40	23,65	0,15	3,548	1,40	0,0298	714,29	21,29	122,00	218,13
Cu	8,90	23,65	0,15	3,548	1,40	0,0316	714,29	22,55	122,00	231,11
Bronzo (Bronze) 14%	8,90	23,65	0,15	3,548	1,40	0,0316	714,29	22,55	122,00	231,11
Ag 925	10,37	23,65	0,15	3,548	1,40	0,0368	714,29	26,28	122,00	269,29
Ag	10,50	23,65	0,15	3,548	1,40	0,0372	714,29	26,61	122,00	272,66
Pt	21,40	23,65	0,15	3,548	1,40	0,0759	714,29	54,23	122,00	555,71
Au 14Kt - 585	13,04	23,65	0,15	3,548	1,40	0,0463	714,29	33,04	122,00	338,62
Au 18Kt - 750	15,54	23,65	0,15	3,548	1,40	0,0551	714,29	39,38	122,00	403,54
Au 21Kt - 875	17,10	23,65	0,15	3,548	1,40	0,0607	714,29	43,33	122,00	444,05
Au 22Kt - 917	17,82	23,65	0,15	3,548	1,40	0,0632	714,29	45,15	122,00	462,74
Au 24Kt	19,25	23,65	0,15	3,548	1,40	0,0683	714,29	48,78	122,00	499,88



CATENA TONDA DA 450 A 8 PETALI
OVALINI BOMB H0.45 COMPRESO IL NASTRO
STAMPATA/LISCIA/DAMA

FORO INTERNO 1.20

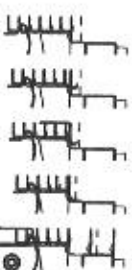
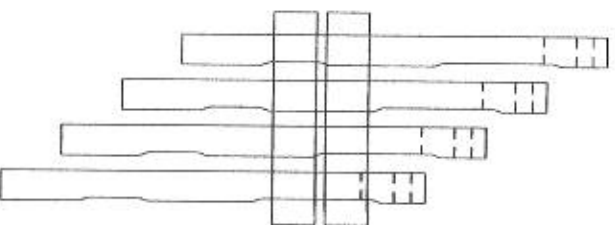
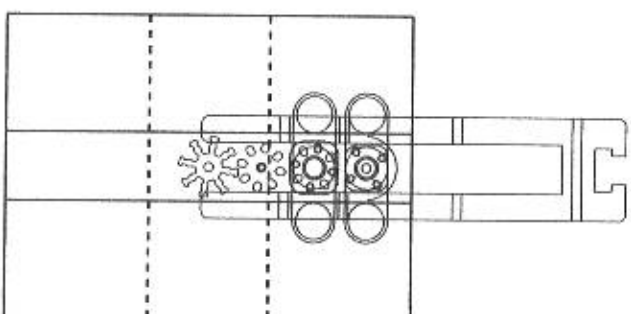
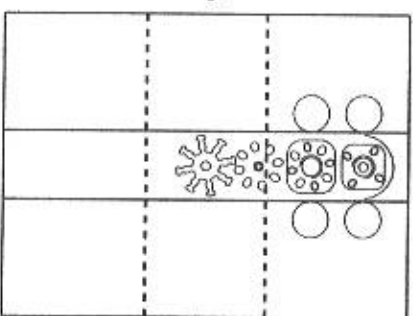
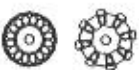
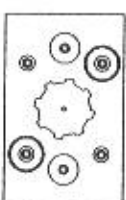
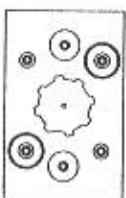
NASTRO 9.0x0.15

PASSO NASTRO 7.0

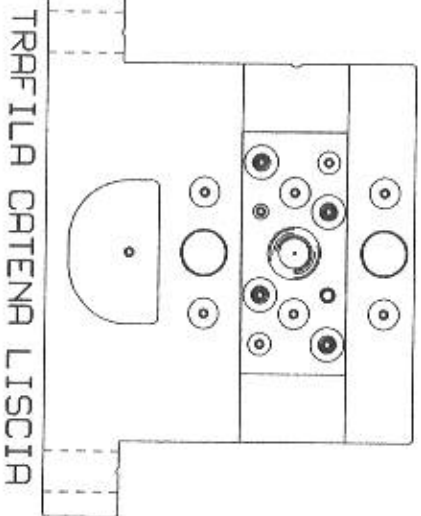
PASSO CATENA 1.40

RESA 37% (FORATO)

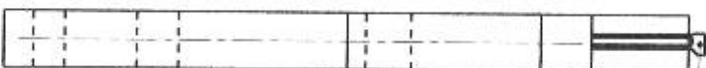
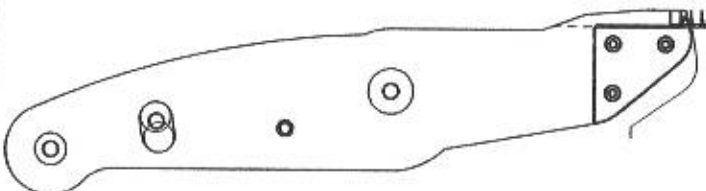
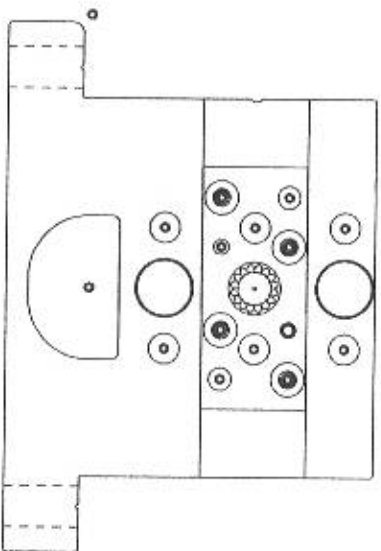
AREA TRANCIAITO mmq 23.65



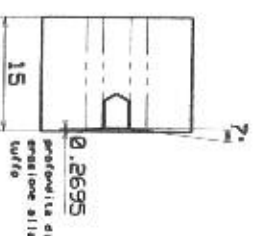
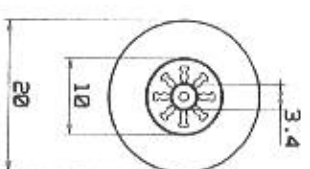
1.5



TRAFILA CATENA LISCIA

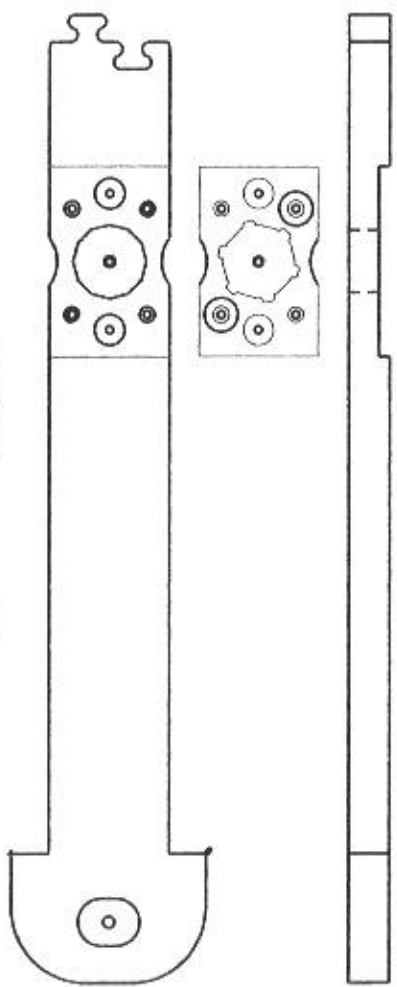
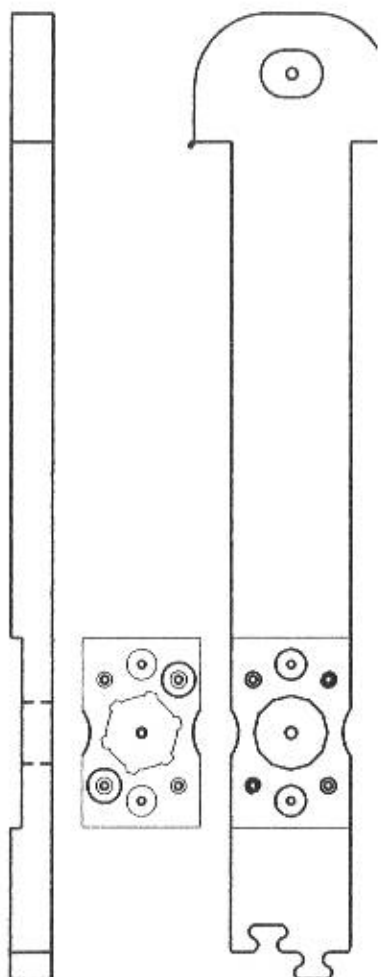


SK M027 T450 8P DAMA
OVALINO H0.45 PC1.40
LASTRA 9.0 SPESS.0.15



TS50 SK M09 6 PETALI PALLINO

Materiale	Peso specifico (g/ cm3)	Superficie tranciato (mm2)	Spessore lastra (mm)	Volume Tranciato (mm3)	Passo Catena (mm)	Peso tranciato (g)	Pezzi / metro	Peso (g)/ metro	Pezzi / min	Prod. (g/h)
Material	Specific Weight	Cut surface	Strip Thickness	Cut volume	Chain Step	Cut Weight	Pcs / meter	Weight / meter	Pcs / min	Prod. (g/h)
Bronzo (Bronze) 8%	7,40	34,90	0,20	6,980	2,70	0,0517	370,37	19,13	122,00	378,09
Ottone Brass	8,40	34,90	0,20	6,980	2,70	0,0586	370,37	21,72	122,00	429,19
Cu	8,90	34,90	0,20	6,980	2,70	0,0621	370,37	23,01	122,00	454,73
Bronzo (Bronze) 14%	8,90	34,90	0,20	6,980	2,70	0,0621	370,37	23,01	122,00	454,73
Ag 925	10,37	34,90	0,20	6,980	2,70	0,0724	370,37	26,81	122,00	529,84
Ag	10,50	34,90	0,20	6,980	2,70	0,0733	370,37	27,14	122,00	536,48
Pt	21,40	34,90	0,20	6,980	2,70	0,1494	370,37	55,32	122,00	1093,40
Au 14Kt - 585	13,04	34,90	0,20	6,980	2,70	0,0910	370,37	33,71	122,00	666,26
Au 18Kt - 750	15,54	34,90	0,20	6,980	2,70	0,1085	370,37	40,17	122,00	793,99
Au 21Kt - 875	17,10	34,90	0,20	6,980	2,70	0,1194	370,37	44,21	122,00	873,70
Au 22Kt - 917	17,82	34,90	0,20	6,980	2,70	0,1244	370,37	46,07	122,00	910,49
Au 24Kt	19,25	34,90	0,20	6,980	2,70	0,1344	370,37	49,76	122,00	983,55



CATENA TONDA ø5.5 A 6 PETALI
PALLINI STAMPATI H0.75 COMPRESO LASTRA
STAMPATI O LISCI

FORO INTERNO ø1.5 (MAX 2.20)

NRSTRO 12.0x0.20

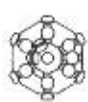
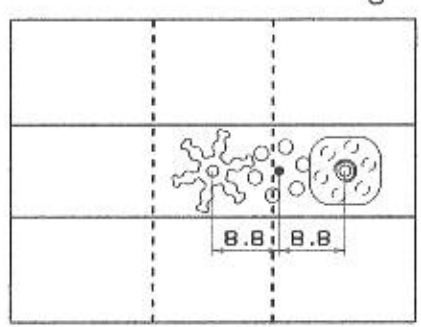
PASSO NRSTRO 8.80

PASSO CATENA 2.70

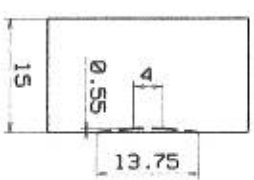
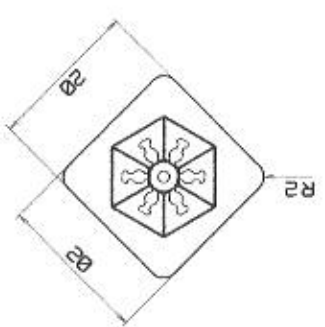
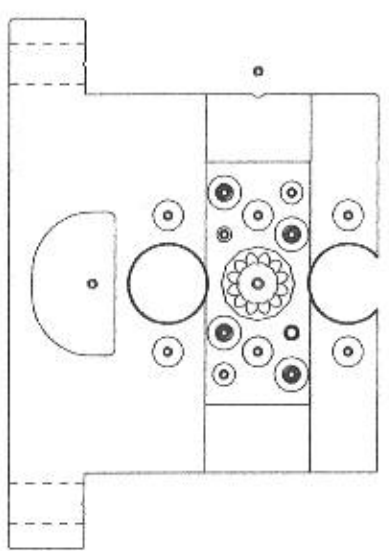
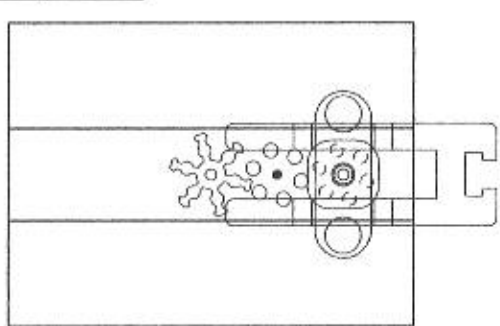
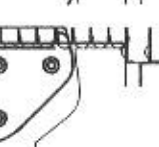
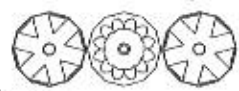
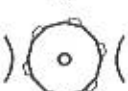
RESA 33%

MASSA TRANCIAIINO 6.98

POSSIBILE SU MACCHINE
CON PISTONI TANDEM



17



SK M09 T550 6P PALLINO H075